

Safety Data Sheet

According To Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules And Regulations  
Revision Date: 03/26/2018 Date of Issue: 06/03/2015

Version: 2.1

**SECTION 1: IDENTIFICATION**

**1.1. Product Identifier**

**Product Form:** Mixtures

**Product Name:** EnduraFlex™ CU80BNE, MultiWarp 12, RC617BNE, S, S-Coat Fabric, VE420BNE, VE612BNE, VE612BNEHP, VE612BNENTG, VE713BNE, VE713BNEHP

**Document Code:** SDS229

**Family:** Rubber Lining

**1.2. Intended Use of the Product**

**Use of the Substance/Mixture:** Neoprene Rubber Lining. For Professional Use Only.

**1.3. Name, Address, and Telephone of the Responsible Party**

**Company**

Blair Rubber Company  
5020 Enterprise Parkway  
Seville, OH 44273  
T 800-321-5583  
[blairrubber.com](http://blairrubber.com)

**1.4. Emergency Telephone Number**

**Emergency Number** : 800-424-9300 (CHEMTREC), 202-483-7616 (International)

**SECTION 2: HAZARDS IDENTIFICATION**

**2.1. Classification of the Substance or Mixture**

**GHS-US Classification**

Resp. Sens. 1 H334  
Skin Sens. 1 H317  
Carc. 1B H350

Full text of hazard classes and H-statements : see section 16

**2.2. Label Elements**

**GHS-US Labeling**

**Hazard Pictograms (GHS-US)** :



**Signal Word (GHS-US)** :

Danger

**Hazard Statements (GHS-US)** :

H317 - May cause an allergic skin reaction.  
H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
H350 - May cause cancer.

**Precautionary Statements (GHS-US)** :

P201 - Obtain special instructions before use.  
P202 - Do not handle until all safety precautions have been read and understood.  
P260 - Do not breathe dust, fumes from decomposition, vapors from decomposition.  
P264 - Wash hands, forearms, and other exposed areas thoroughly after handling.  
P270 - Do not eat, drink or smoke when using this product.  
P272 - Contaminated work clothing must not be allowed out of the workplace.  
P280 - Wear eye protection, face protection, protective gloves, protective clothing.  
P284 - In case of inadequate ventilation wear respiratory protection.  
P302+P352 - If on skin: Wash with plenty of water.  
P304+P341 - If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.  
P308+P313 - If exposed or concerned: Get medical advice/attention.  
P314 - Get medical advice/attention if you feel unwell.  
P321 - Specific treatment (see Section 4 on this SDS).  
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.

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P342+P311 - If experiencing respiratory symptoms: Call a poison center or doctor.  
P363 - Wash contaminated clothing before reuse.  
P405 - Store locked up.  
P501 - Dispose of contents/container in accordance with local, regional, national, and international regulations.

### 2.3. Other Hazards

Exposure may aggravate those with pre-existing eye, skin, or respiratory conditions. When heated to decomposition, emits toxic fumes. May cause an allergic reaction in sensitive individuals. Contains chemicals with hazards that are associated with their dust and usual forms. The hazards associated with these chemicals are not bioavailable under normal conditions of use due to the compounds being polymer bound.

### 2.4. Unknown Acute Toxicity (GHS-US)

3.88% of the mixture consists of ingredient(s) of unknown acute toxicity (Oral)

3.88% of the mixture consists of ingredient(s) of unknown acute toxicity (Dermal)

3.88% of the mixture consists of ingredient(s) of unknown acute toxicity (Inhalation (Dust/Mist))

## SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

### 3.1. Substance

Not applicable

### 3.2. Mixture

Name	Product Identifier	%
Elastomer #7	(CAS No) Proprietary	10.0 - 25.0
Filler #13	(CAS No) Proprietary	10.0 - 25.0
Carbon black	(CAS No) 1333-86-4	5.0 - 15.0
Plasticizer #1	(CAS No) Proprietary	1.0 - 10.0
Activator #1	(CAS No) Proprietary	1.0 - 5.0
Tackifier #2	(CAS No) Proprietary	1.0 - 5.0
Activator #13	(CAS No) Proprietary	1.0 - 5.0
Antidegradant #2	(CAS No) Proprietary	1.0 - 5.0
Process Aid #3	(CAS No) Proprietary	1.0 - 5.0
Accelerator #11	(CAS No) Proprietary	1.0 - 5.0
Process Aid #10	(CAS No) Proprietary	0.1 - 5.0
Accelerator #1	(CAS No) Proprietary	0.1 - 1.0
Filler #2	(CAS No) Proprietary	0.1 - 1.0
Filler #5	(CAS No) Proprietary	0.1 - 1.0
Filler #12	(CAS No) Proprietary	0.1 - 1.0
Plasticizer #2	(CAS No) Proprietary	0.1 - 1.0
Antidegradant #5	(CAS No) Proprietary	0.1 - 1.0
Crosslinker #1	(CAS No) Proprietary	0.1 - 1.0
Activator #3	(CAS No) Proprietary	0.1 - 1.0

The specific chemical identity and/or exact percentage of composition have been withheld as a trade secret [29 CFR 1910.1200].

## SECTION 4: FIRST AID MEASURES

### 4.1. Description of First-aid Measures

**First-aid Measures General:** Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

**First-aid Measures After Inhalation:** Remove to fresh air and keep at rest in a position comfortable for breathing. Obtain medical attention if breathing difficulty persists.

**First-aid Measures After Skin Contact:** Remove contaminated clothing. Gently wash with plenty of soap and water. Obtain medical attention if irritation develops or persists.

**First-aid Measures After Eye Contact:** Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention.

**First-aid Measures After Ingestion:** Rinse mouth. Do NOT induce vomiting. Obtain medical attention.

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### 4.2. Most Important Symptoms and Effects Both Acute and Delayed

**Symptoms/Injuries:** May cause allergy or asthma symptoms or breathing difficulties if inhaled. Skin sensitization.

**Symptoms/Injuries After Inhalation:** Exposure may produce cough, mucous secretions, shortness of breath, chest tightness or other symptoms indicative of an allergic/sensitization reaction. Dust may be harmful or cause irritation.

**Symptoms/Injuries After Skin Contact:** May cause an allergic skin reaction.

**Symptoms/Injuries After Eye Contact:** Dusts caused from milling and physical alteration will likely cause eye irritation. Fumes from thermal decomposition or molten material will likely be irritating to the eyes.

**Symptoms/Injuries After Ingestion:** Ingestion may cause adverse effects.

**Chronic Symptoms:** None expected under normal conditions of use.

### 4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention. If medical advice is needed, have product container or label at hand.

## SECTION 5: FIRE-FIGHTING MEASURES

### 5.1. Extinguishing Media

**Suitable Extinguishing Media:** Water spray, fog, carbon dioxide (CO<sub>2</sub>), alcohol-resistant foam, or dry chemical.

**Unsuitable Extinguishing Media:** Do not use a heavy water stream. Use of heavy stream of water may spread fire.

### 5.2. Special Hazards Arising From the Substance or Mixture

**Fire Hazard:** Dust generated from processing may present a dust explosion hazard.

**Explosion Hazard:** Dust explosion hazard in air.

**Reactivity:** Hazardous reactions will not occur under normal conditions.

### 5.3. Advice for Firefighters

**Precautionary Measures Fire:** Exercise caution when fighting any chemical fire.

**Firefighting Instructions:** Use water spray or fog for cooling exposed containers.

**Protection During Firefighting:** Do not enter fire area without proper protective equipment, including respiratory protection.

**Hazardous Combustion Products:** Carbon oxides (CO, CO<sub>2</sub>). Sulfur oxides. Toxic fumes may be released.

**Other Information:** Risk of dust explosion.

## SECTION 6: ACCIDENTAL RELEASE MEASURES

### 6.1. Personal Precautions, Protective Equipment and Emergency Procedures

**General Measures:** Avoid prolonged contact with eyes, skin and clothing. Do not breathe fumes from fires or vapors from decomposition. Avoid breathing dust. Avoid generating dust. Remove ignition sources. Keep away from heat, hot surfaces, sparks, open flames, and other ignition sources. No smoking.

#### 6.1.1. For Non-Emergency Personnel

**Protective Equipment:** Use appropriate personal protective equipment (PPE).

**Emergency Procedures:** Evacuate unnecessary personnel.

#### 6.1.2. For Emergency Personnel

**Protective Equipment:** Equip cleanup crew with proper protection.

**Emergency Procedures:** Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit. Ventilate area.

### 6.2. Environmental Precautions

Prevent entry to sewers and public waters.

### 6.3. Methods and Materials for Containment and Cleaning Up

**For Containment:** Contain solid spills with appropriate barriers and prevent migration and entry into sewers or streams. Avoid generation of dust during clean-up of spills.

**Methods for Cleaning Up:** Clean up spills immediately and dispose of waste safely. Contact competent authorities after a spill.

### 6.4. Reference to Other Sections

See Section 8 for exposure controls and personal protection and Section 13 for disposal considerations.

## SECTION 7: HANDLING AND STORAGE

### 7.1. Precautions for Safe Handling

**Additional Hazards When Processed:** Accumulation and dispersion of dust with an ignition source can cause a combustible dust explosion. Keep dust levels to a minimum and follow applicable regulations.

**Precautions for Safe Handling:** Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Avoid prolonged contact with eyes, skin and clothing. Avoid breathing dust. Avoid creating or spreading dust. Keep away from heat, sparks, open flames, hot surfaces. – No smoking.

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**Hygiene Measures:** Handle in accordance with good industrial hygiene and safety procedures.

### 7.2. Conditions for Safe Storage, Including Any Incompatibilities

**Technical Measures:** Comply with applicable regulations. Avoid creating or spreading dust. Use explosion-proof electrical, ventilating, lighting equipment. Proper grounding procedures to avoid static electricity should be followed.

**Storage Conditions:** Keep container closed when not in use. Store in a dry, cool place. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.

**Incompatible Products:** Strong acids, strong bases, strong oxidizers.

### 7.3. Specific End Use(s)

Neoprene Rubber Lining. For Professional Use Only.

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1. Control Parameters

For substances listed in section 3 that are not listed here, there are no established exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), AIHA (WEEL), NIOSH (REL), or OSHA (PEL).

Activator #1 (CAS No) Proprietary		
USA ACGIH	ACGIH TWA (mg/m <sup>3</sup> )	2 mg/m <sup>3</sup> (respirable particulate matter)
USA ACGIH	ACGIH STEL (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (respirable particulate matter)
USA NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup> (dust and fume)
USA NIOSH	NIOSH REL (STEL) (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (fume)
USA NIOSH	NIOSH REL (ceiling) (mg/m <sup>3</sup> )	15 mg/m <sup>3</sup> (dust)
USA IDLH	US IDLH (mg/m <sup>3</sup> )	500 mg/m <sup>3</sup>
USA OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup> (fume) 15 mg/m <sup>3</sup> (total dust) 5 mg/m <sup>3</sup> (respirable fraction)
Filler #13 (CAS No) Proprietary		
USA ACGIH	ACGIH TWA (mg/m <sup>3</sup> )	2 mg/m <sup>3</sup> (particulate matter containing no asbestos and <1% crystalline silica, respirable particulate matter)
USA ACGIH	ACGIH chemical category	Not Classifiable as a Human Carcinogen
USA NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (total dust) 5 mg/m <sup>3</sup> (respirable dust)
USA OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	15 mg/m <sup>3</sup> (total dust) 5 mg/m <sup>3</sup> (respirable fraction)
Filler #5 (CAS No) Proprietary		
USA ACGIH	ACGIH TWA (mg/m <sup>3</sup> )	0.025 mg/m <sup>3</sup> (respirable particulate matter)
USA ACGIH	ACGIH chemical category	A2 - Suspected Human Carcinogen
USA NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	0.05 mg/m <sup>3</sup> (respirable dust)
USA IDLH	US IDLH (mg/m <sup>3</sup> )	50 mg/m <sup>3</sup> (respirable dust)
USA OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	50 µg/m <sup>3</sup>
Filler #12 (CAS No) Proprietary		
USA ACGIH	ACGIH TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup>
USA ACGIH	ACGIH chemical category	Not Classifiable as a Human Carcinogen
USA IDLH	US IDLH (mg/m <sup>3</sup> )	5000 mg/m <sup>3</sup>
USA OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	15 mg/m <sup>3</sup> (total dust)
Carbon black (CAS No) 1333-86-4		
USA ACGIH	ACGIH TWA (mg/m <sup>3</sup> )	3 mg/m <sup>3</sup> (inhalable particulate matter)
USA ACGIH	ACGIH chemical category	Confirmed Animal Carcinogen with Unknown Relevance to Humans
USA NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	3.5 mg/m <sup>3</sup> 0.1 mg/m <sup>3</sup> (Carbon black in presence of Polycyclic aromatic hydrocarbons)
USA IDLH	US IDLH (mg/m <sup>3</sup> )	1750 mg/m <sup>3</sup>
USA OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	3.5 mg/m <sup>3</sup>
Filler #2 (CAS No) Proprietary		
USA NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (total dust) 5 mg/m <sup>3</sup> (respirable dust)

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<b>USA OSHA</b>	OSHA PEL (TWA) (mg/m <sup>3</sup> )	15 mg/m <sup>3</sup> (total dust) 5 mg/m <sup>3</sup> (respirable fraction)
<b>Process Aid #3 (CAS No) Proprietary</b>		
<b>USA ACGIH</b>	ACGIH TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (inhalable particulate matter)
<b>USA ACGIH</b>	ACGIH chemical category	Not Classifiable as a Human Carcinogen
<b>USA IDLH</b>	US IDLH (mg/m <sup>3</sup> )	750 mg/m <sup>3</sup> (fume)
<b>USA OSHA</b>	OSHA PEL (TWA) (mg/m <sup>3</sup> )	15 mg/m <sup>3</sup> (fume, total particulate)
<b>Antidegradant #5 (CAS No) Proprietary</b>		
<b>USA ACGIH</b>	ACGIH TWA (mg/m <sup>3</sup> )	2 mg/m <sup>3</sup> (fume)
<b>USA NIOSH</b>	NIOSH REL (TWA) (mg/m <sup>3</sup> )	2 mg/m <sup>3</sup> (fume)
<b>Tackifier #2 (CAS No) Proprietary</b>		
<b>USA ACGIH</b>	ACGIH chemical category	dermal sensitizer
<b>Activator #13 (CAS No) Proprietary</b>		
<b>USA NIOSH</b>	NIOSH REL (TWA) (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (total dust) 5 mg/m <sup>3</sup> (respirable dust)
<b>USA OSHA</b>	OSHA PEL (TWA) (mg/m <sup>3</sup> )	15 mg/m <sup>3</sup> (total dust) 5 mg/m <sup>3</sup> (respirable fraction)

## 8.2. Exposure Controls

### Appropriate Engineering Controls

: Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed. Proper grounding procedures to avoid static electricity should be followed. Use explosion-proof equipment. Use local exhaust or general dilution ventilation or other suppression methods to maintain dust levels below exposure limits. Power equipment should be equipped with proper dust collection devices. It is recommended that all dust control equipment such as local exhaust ventilation and material transport systems involved in handling of this product contain explosion relief vents or an explosion suppression system or an oxygen-deficient environment.

### Personal Protective Equipment

: Gloves. Protective clothing. Protective goggles. Insufficient ventilation: wear respiratory protection.



### Materials for Protective Clothing

: Chemically resistant materials and fabrics.

### Hand Protection

: Wear protective gloves.

### Eye Protection

: Chemical safety goggles.

### Skin and Body Protection

: Wear suitable protective clothing.

### Respiratory Protection

: If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn. In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection.

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

### 9.1. Information on Basic Physical and Chemical Properties

<b>Physical State</b>	: Solid
<b>Appearance</b>	: Black
<b>Odor</b>	: No data available
<b>Odor Threshold</b>	: No data available
<b>pH</b>	: No data available
<b>Evaporation Rate</b>	: No data available
<b>Melting Point</b>	: No data available
<b>Freezing Point</b>	: No data available

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Boiling Point	: No data available
Flash Point	: 500 °F (260 °C)
Auto-ignition Temperature	: No data available
Decomposition Temperature	: No data available
Flammability (solid, gas)	: No data available
Vapor Pressure	: No data available
Relative Vapor Density at 20°C	: No data available
Relative Density	: No data available
Specific Gravity	: 1.14 - 1.32
Specific Gravity / Density	: 1.69 - 1.77
Solubility	: Insoluble in water.
Partition Coefficient: N-Octanol/Water	: No data available
Viscosity	: No data available

9.2. Other Information No additional information available

## SECTION 10: STABILITY AND REACTIVITY

- 10.1. **Reactivity:** Hazardous reactions will not occur under normal conditions.
- 10.2. **Chemical Stability:** Stable under recommended handling and storage conditions (see section 7).
- 10.3. **Possibility of Hazardous Reactions:** Hazardous polymerization will not occur.
- 10.4. **Conditions to Avoid:** Direct sunlight, extremely high or low temperatures, and incompatible materials. Sparks, heat, open flame and other sources of ignition. Dust accumulation (to minimize explosion hazard).
- 10.5. **Incompatible Materials:** Strong acids, strong bases, strong oxidizers.
- 10.6. **Hazardous Decomposition Products:** Carbon oxides (CO, CO<sub>2</sub>), sulfur oxides. Oxides of zinc. Thermal decomposition generates : hydrochloric acid. hydrocarbons. soot. Toxic gases. Metal oxides.

## SECTION 11: TOXICOLOGICAL INFORMATION

### 11.1. Information on Toxicological Effects

Acute Toxicity: Not classified

<b>Activator #1 (CAS No) Proprietary</b>	
LD50 Oral Rat	> 5000 mg/kg
LD50 Dermal Rat	> 2000 mg/kg
<b>Activator #3 (CAS No) Proprietary</b>	
LD50 Oral Rat	> 5000 mg/kg
LD50 Dermal Rat	> 2000 mg/kg
<b>Filler #13 (CAS No) Proprietary</b>	
LD50 Oral Rat	> 5000 mg/kg
LD50 Dermal Rabbit	> 5000 mg/kg
<b>Filler #5 (CAS No) Proprietary</b>	
LD50 Oral Rat	> 5000 mg/kg
LD50 Dermal Rat	> 5000 mg/kg
<b>Filler #12 (CAS No) Proprietary</b>	
LD50 Oral Rat	> 10000 mg/kg
<b>Plasticizer #1 (CAS No) Proprietary</b>	
LD50 Oral Rat	> 5000 mg/kg
LD50 Dermal Rat	> 2000 mg/kg
LD50 Dermal Rabbit	> 2000 mg/kg
LC50 Inhalation Rat	2.18 mg/l/4h
<b>Crosslinker #1 (CAS No) Proprietary</b>	
LD50 Oral Rat	> 3000 mg/kg
LD50 Dermal Rabbit	> 2000 mg/kg
LC50 Inhalation Rat	> 9.23 mg/l/4h
<b>Carbon black (CAS No) 1333-86-4</b>	
LD50 Oral Rat	> 8000 mg/kg

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<b>Filler #2 (CAS No) Proprietary</b>	
LD50 Oral Rat	> 5000 mg/kg
<b>Accelerator #1 (CAS No) Proprietary</b>	
LD50 Oral Rat	690 mg/kg
LD50 Dermal Rat	> 2000 mg/kg
LD50 Dermal Rabbit	> 2000 mg/kg
<b>Antidegradant #5 (CAS No) Proprietary</b>	
LD50 Oral Rat	> 5000 mg/kg
LD50 Dermal Rabbit	> 3600 mg/kg
<b>Elastomer #7 (CAS No) Proprietary</b>	
LD50 Oral Rat	> 40 g/kg
<b>Tackifier #2 (CAS No) Proprietary</b>	
LD50 Oral Rat	7600 mg/kg
LD50 Dermal Rabbit	> 2500 mg/kg
LC50 Inhalation Rat	110 mg/m <sup>3</sup>
LC50 Inhalation Rat	2.3 mg/l/4h
<b>Activator #13 (CAS No) Proprietary</b>	
LD50 Oral Rat	> 10 g/kg
LD50 Dermal Rabbit	> 2000 mg/kg
<b>Accelerator #11 (CAS No) Proprietary</b>	
LD50 Oral Rat	56 - 85.3 mg/kg
ATE (Dust/Mist)	0.50 mg/l/4h
<b>Process Aid #10 (CAS No) Proprietary</b>	
LD50 Oral Rat	> 8000 mg/kg
<b>Plasticizer #2 (CAS No) Proprietary</b>	
LD50 Oral Rat	> 5000 mg/kg
LD50 Dermal Rabbit	> 2000 mg/kg
LC50 Inhalation Rat	2180 mg/m <sup>3</sup> (Exposure time: 4 h)
LC50 Inhalation Rat	> 5.53 mg/l/4h

**Skin Corrosion/Irritation:** Not classified

**Serious Eye Damage/Irritation:** Not classified

**Respiratory or Skin Sensitization:** May cause allergy or asthma symptoms or breathing difficulties. May cause an allergic skin reaction.

**Germ Cell Mutagenicity:** Not classified

**Carcinogenicity:** May cause cancer.

<b>Carbon black (CAS No) 1333-86-4</b>	
IARC group	2B
OSHA Hazard Communication Carcinogen List	In OSHA Hazard Communication Carcinogen list.
<b>Filler #5 (CAS No) Proprietary</b>	
IARC group	1
National Toxicology Program (NTP) Status	Known Human Carcinogens.
OSHA Hazard Communication Carcinogen List	In OSHA Hazard Communication Carcinogen list.
<b>Filler #12 (CAS No) Proprietary</b>	
IARC group	2B
OSHA Hazard Communication Carcinogen List	In OSHA Hazard Communication Carcinogen list.
<b>Elastomer #7 (CAS No) Proprietary</b>	
IARC group	3
<b>Process Aid #10 (CAS No) Proprietary</b>	
IARC group	3

**Reproductive Toxicity:** Not classified.

**Specific Target Organ Toxicity (Single Exposure):** Not classified

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**Specific Target Organ Toxicity (Repeated Exposure):** Not classified

**Aspiration Hazard:** Not classified

**Symptoms/Injuries After Inhalation:** Exposure may produce cough, mucous secretions, shortness of breath, chest tightness or other symptoms indicative of an allergic/sensitization reaction. Dust may be harmful or cause irritation.

**Symptoms/Injuries After Skin Contact:** May cause an allergic skin reaction.

**Symptoms/Injuries After Eye Contact:** Dusts caused from milling and physical alteration will likely cause eye irritation. Fumes from thermal decomposition or molten material will likely be irritating to the eyes.

**Symptoms/Injuries After Ingestion:** Ingestion may cause adverse effects.

**Chronic Symptoms:** None expected under normal conditions of use.

## SECTION 12: ECOLOGICAL INFORMATION

### 12.1. Toxicity

**Ecology - General** : Not classified.

<b>Activator #1 (CAS No) Proprietary</b>	
LC50 Fish 1	780 µg/l (Exposure time: 96 h - Species: Pimephales promelas)
EC50 Daphnia 1	0.122 mg/l
NOEC Chronic Fish	0.026 mg/l (Species: Jordanella floridae)
<b>Plasticizer #1 (CAS No) Proprietary</b>	
LC50 Fish 1	> 5000 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss)
EC50 Daphnia 1	> 1000 mg/l (Exposure time: 48 h - Species: Daphnia magna)
<b>Crosslinker #1 (CAS No) Proprietary</b>	
LC50 Fish 1	866 mg/l (Exposure time: 96 h - Species: Brachydanio rerio [static])
EC50 Daphnia 1	736 mg/l (Exposure time: 48 h - Species: Daphnia magna)
LC50 Fish 2	14 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus [static])
<b>Carbon black (CAS No) 1333-86-4</b>	
EC50 Daphnia 1	5600 mg/l (Exposure time: 24 h - Species: Daphnia magna)
<b>Accelerator #1 (CAS No) Proprietary</b>	
LC50 Fish 1	4.2 - 6.8 mg/l (Exposure time: 96 h - Species: Poecilia reticulata [semi-static])
EC50 Daphnia 1	1.4 - 1.8 mg/l (Exposure time: 48 h - Species: Daphnia magna)
LC50 Fish 2	1.8 - 3.2 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus [static])
ErC50 (Algae)	1 mg/l
NOEC Chronic Fish	0.01 mg/l
<b>Tackifier #2 (CAS No) Proprietary</b>	
EC50 Daphnia 1	3.8 - 5.4 mg/l (Exposure time: 48 h - Species: Daphnia magna)
<b>Accelerator #11 (CAS No) Proprietary</b>	
EC50 Daphnia 1	7.2 mg/l
NOEC Chronic Crustacea	2.8 mg/l
<b>Antidegradant #2 (CAS No) Proprietary</b>	
LC50 Fish 1	> 100 mg/l
<b>Plasticizer #2 (CAS No) Proprietary</b>	
LC50 Fish 1	> 5000 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss)
EC50 Daphnia 1	> 1000 mg/l (Exposure time: 48 h - Species: Daphnia magna)

### 12.2. Persistence and Degradability

<b>EnduraFlex™ CU80BNE, MultiWarp 12, RC617BNE, S, S-Coat Fabric, VE420BNE, VE612BNE, VE713BNE</b>	
<b>Persistence and Degradability</b>	Not established.

### 12.3. Bioaccumulative Potential

<b>EnduraFlex™ CU80BNE, MultiWarp 12, RC617BNE, S, S-Coat Fabric, VE420BNE, VE612BNE, VE713BNE</b>	
<b>Bioaccumulative Potential</b>	Not established.
<b>Accelerator #1 (CAS No) Proprietary</b>	
<b>Log Pow</b>	1.17
<b>Activator #13 (CAS No) Proprietary</b>	
<b>Log Pow</b>	1.2



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## 12.4. Mobility in Soil

<b>Activator #3 (CAS No) Proprietary</b>	
Log Koc	51.05

## 12.5. Other Adverse Effects

**Other Information** : Avoid release to the environment.

## SECTION 13: DISPOSAL CONSIDERATIONS

### 13.1. Waste Treatment Methods

**Waste Disposal Recommendations:** Dispose of contents/container in accordance with local, regional, national, and international regulations.

**Additional Information:** Container may remain hazardous when empty. Continue to observe all precautions.

**Ecology - Waste Materials:** Avoid release to the environment.

## SECTION 14: TRANSPORT INFORMATION

The shipping description(s) stated herein were prepared in accordance with certain assumptions at the time the SDS was authored, and can vary based on a number of variables that may or may not have been known at the time the SDS was issued.

**14.1. In Accordance with DOT** Not regulated for transport

**14.2. In Accordance with IMDG** Not regulated for transport

**14.3. In Accordance with IATA** Not regulated for transport

## SECTION 15: REGULATORY INFORMATION

### 15.1. US Federal Regulations

<b>EnduraFlex™ CU80BNE, MultiWarp 12, RC617BNE, S, S-Coat Fabric, VE420BNE, VE612BNE, VE713BNE</b>	
<b>SARA Section 311/312 Hazard Classes</b>	Immediate (acute) health hazard Fire hazard Sudden release of pressure hazard
<b>Activator #1 (CAS No) Proprietary</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>Activator #3 (CAS No) Proprietary</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>Plasticizer #1 (CAS No) Proprietary</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>Crosslinker #1 (CAS No) Proprietary</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>Carbon black (CAS No) 1333-86-4</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>Filler #13 (CAS No) Proprietary</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>Filler #5 (CAS No) Proprietary</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>Filler #12 (CAS No) Proprietary</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>Filler #2(CAS No) Proprietary</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>Accelerator #1 (CAS No) Proprietary</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>Process Aid #3 (CAS No) Proprietary</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>Antidegradant #5 (CAS No) Proprietary</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>Elastomer #7 (CAS No) Proprietary</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>EPA TSCA Regulatory Flag</b>	XU - XU - indicates a substance exempt from reporting under the Inventory Update Reporting Rule, i.e, Partial Updating of the TSCA

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	Inventory Data Base Production and Site Reports (40 CFR 710(C)).
<b>Tackifier #2 (CAS No) Proprietary</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>Activator #13 (CAS No) Proprietary</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>Accelerator #11 (CAS No) Proprietary</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>Antidegradant #2 (CAS No) Proprietary</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>Process Aid #10 (CAS No) Proprietary</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>EPA TSCA Regulatory Flag</b>	XU - XU - indicates a substance exempt from reporting under the Inventory Update Reporting Rule, i.e, Partial Updating of the TSCA Inventory Data Base Production and Site Reports (40 CFR 710(C)).
<b>Plasticizer #2 (CAS No) Proprietary</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	

## 15.2. US State Regulations

<b>Carbon black (CAS No) 1333-86-4</b>	
<b>U.S. - California - Proposition 65 - Carcinogens List</b>	WARNING: This product contains chemicals known to the State of California to cause cancer.
<b>Filler #12 (CAS No) Proprietary</b>	
<b>U.S. - California - Proposition 65 - Carcinogens List</b>	WARNING: This product contains chemicals known to the State of California to cause cancer.
<b>Activator #1 (CAS No) Proprietary</b>	
U.S. - Connecticut - Hazardous Air Pollutants - HLVs (30 min) U.S. - Connecticut - Hazardous Air Pollutants - HLVs (8 hr) U.S. - Idaho - Non-Carcinogenic Toxic Air Pollutants - Acceptable Ambient Concentrations U.S. - Idaho - Non-Carcinogenic Toxic Air Pollutants - Emission Levels (ELs) U.S. - Idaho - Occupational Exposure Limits - TWAs RTK - U.S. - Massachusetts - Right To Know List U.S. - Michigan - Occupational Exposure Limits - STELs U.S. - Michigan - Occupational Exposure Limits - TWAs U.S. - Minnesota - Hazardous Substance List U.S. - Minnesota - Permissible Exposure Limits - STELs U.S. - Minnesota - Permissible Exposure Limits - TWAs U.S. - New Hampshire - Regulated Toxic Air Pollutants - Ambient Air Levels (AALs) - 24-Hour U.S. - New Hampshire - Regulated Toxic Air Pollutants - Ambient Air Levels (AALs) - Annual RTK - U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - New York - Occupational Exposure Limits - TWAs U.S. - North Dakota - Air Pollutants - Guideline Concentrations - 1-Hour U.S. - North Dakota - Air Pollutants - Guideline Concentrations - 8-Hour U.S. - Oregon - Permissible Exposure Limits - TWAs RTK - U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List RTK - U.S. - Pennsylvania - RTK (Right to Know) List U.S. - Tennessee - Occupational Exposure Limits - STELs U.S. - Tennessee - Occupational Exposure Limits - TWAs U.S. - Texas - Effects Screening Levels - Long Term U.S. - Texas - Effects Screening Levels - Short Term U.S. - Vermont - Permissible Exposure Limits - STELs U.S. - Vermont - Permissible Exposure Limits - TWAs U.S. - Washington - Permissible Exposure Limits - STELs U.S. - Washington - Permissible Exposure Limits - TWAs	
<b>Activator #3 (CAS No) Proprietary</b>	

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U.S. - Texas - Effects Screening Levels - Long Term U.S. - Texas - Effects Screening Levels - Short Term
<b>Plasticizer #1 (CAS No) Proprietary</b> U.S. - California - Safer Consumer Products - Initial List of Candidate Chemicals and Chemical Groups U.S. - Texas - Effects Screening Levels - Long Term U.S. - Texas - Effects Screening Levels - Short Term
<b>Crosslinker #1 (CAS No) Proprietary</b> RTK - U.S. - Massachusetts - Right To Know List RTK - U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - New Mexico - Air Quality - Ambient Air Quality Standards RTK - U.S. - Pennsylvania - RTK (Right to Know) List U.S. - Texas - Effects Screening Levels - Long Term U.S. - Texas - Effects Screening Levels - Short Term
<b>Carbon black (CAS No) 1333-86-4</b> U.S. - California - Toxic Air Contaminant List (AB 1807, AB 2728) U.S. - Connecticut - Hazardous Air Pollutants - HLVs (30 min) U.S. - Connecticut - Hazardous Air Pollutants - HLVs (8 hr) U.S. - Idaho - Non-Carcinogenic Toxic Air Pollutants - Acceptable Ambient Concentrations U.S. - Idaho - Non-Carcinogenic Toxic Air Pollutants - Emission Levels (ELs) U.S. - Idaho - Occupational Exposure Limits - TWAs U.S. - Illinois - Toxic Air Contaminant Carcinogens U.S. - Illinois - Toxic Air Contaminants U.S. - Maine - Chemicals of High Concern RTK - U.S. - Massachusetts - Right To Know List U.S. - Michigan - Occupational Exposure Limits - TWAs U.S. - Minnesota - Chemicals of High Concern U.S. - Minnesota - Hazardous Substance List U.S. - Minnesota - Permissible Exposure Limits - TWAs RTK - U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - New Jersey - Special Health Hazards Substances List U.S. - New York - Occupational Exposure Limits - TWAs U.S. - North Dakota - Air Pollutants - Guideline Concentrations - 8-Hour U.S. - Oregon - Permissible Exposure Limits - TWAs U.S. - California - Safer Consumer Products - Initial List of Candidate Chemicals and Chemical Groups RTK - U.S. - Pennsylvania - RTK (Right to Know) - Special Hazardous Substances RTK - U.S. - Pennsylvania - RTK (Right to Know) List U.S. - Tennessee - Occupational Exposure Limits - TWAs U.S. - Texas - Effects Screening Levels - Long Term U.S. - Texas - Effects Screening Levels - Short Term U.S. - Vermont - Permissible Exposure Limits - TWAs U.S. - Washington - Permissible Exposure Limits - STELs U.S. - Washington - Permissible Exposure Limits - TWAs U.S. - Wisconsin - Hazardous Air Contaminants - All Sources - Emissions From Stack Heights 25 Feet to Less Than 40 Feet U.S. - Wisconsin - Hazardous Air Contaminants - All Sources - Emissions From Stack Heights 40 Feet to Less Than 75 Feet U.S. - Wisconsin - Hazardous Air Contaminants - All Sources - Emissions From Stack Heights 75 Feet or Greater U.S. - Wisconsin - Hazardous Air Contaminants - All Sources - Emissions From Stack Heights Less Than 25 Feet
<b>Filler #13 (CAS No) Proprietary</b> U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) List
<b>Filler #5 (CAS No) Proprietary</b> U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) List

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### Filler #12 (CAS No) Proprietary

U.S. - Massachusetts - Right To Know List  
U.S. - New Jersey - Right to Know Hazardous Substance List  
U.S. - Pennsylvania - RTK (Right to Know) List

### Filler #2 (CAS No) Proprietary

U.S. - Idaho - Non-Carcinogenic Toxic Air Pollutants - Acceptable Ambient Concentrations  
U.S. - Idaho - Non-Carcinogenic Toxic Air Pollutants - Emission Levels (ELs)  
U.S. - Idaho - Occupational Exposure Limits - TWAs  
RTK - U.S. - Massachusetts - Right To Know List  
U.S. - Michigan - Occupational Exposure Limits - TWAs  
U.S. - Minnesota - Hazardous Substance List  
U.S. - Minnesota - Permissible Exposure Limits - TWAs  
RTK - U.S. - New Jersey - Right to Know Hazardous Substance List  
U.S. - New York - Occupational Exposure Limits - TWAs  
U.S. - Oregon - Permissible Exposure Limits - TWAs  
RTK - U.S. - Pennsylvania - RTK (Right to Know) List  
U.S. - Tennessee - Occupational Exposure Limits - TWAs  
U.S. - Texas - Effects Screening Levels - Long Term  
U.S. - Texas - Effects Screening Levels - Short Term  
U.S. - Vermont - Permissible Exposure Limits - TWAs  
U.S. - Washington - Permissible Exposure Limits - STELs  
U.S. - Washington - Permissible Exposure Limits - TWAs

### Accelerator #1 (CAS No) Proprietary

U.S. - Delaware - Pollutant Discharge Requirements - Reportable Quantities  
U.S. - Michigan - Polluting Materials List  
U.S. - Texas - Effects Screening Levels - Long Term  
U.S. - Texas - Effects Screening Levels - Short Term  
U.S. - Vermont - Hazardous Waste - Hazardous Constituents  
U.S. - Washington - Dangerous Waste - Dangerous Waste Constituents List

### Process Aid #3 (CAS No) Proprietary

U.S. - Connecticut - Hazardous Air Pollutants - HLVs (30 min)  
U.S. - Connecticut - Hazardous Air Pollutants - HLVs (8 hr)  
U.S. - Idaho - Non-Carcinogenic Toxic Air Pollutants - Acceptable Ambient Concentrations  
U.S. - Idaho - Non-Carcinogenic Toxic Air Pollutants - Emission Levels (ELs)  
U.S. - Idaho - Occupational Exposure Limits - TWAs  
RTK - U.S. - Massachusetts - Right To Know List  
U.S. - Michigan - Occupational Exposure Limits - TWAs  
U.S. - Minnesota - Hazardous Substance List  
U.S. - Minnesota - Permissible Exposure Limits - TWAs  
RTK - U.S. - New Jersey - Right to Know Hazardous Substance List  
U.S. - New York - Occupational Exposure Limits - TWAs  
U.S. - North Dakota - Air Pollutants - Guideline Concentrations - 8-Hour  
U.S. - Oregon - Permissible Exposure Limits - TWAs  
RTK - U.S. - Pennsylvania - RTK (Right to Know) List  
U.S. - Tennessee - Occupational Exposure Limits - TWAs  
U.S. - Texas - Effects Screening Levels - Long Term  
U.S. - Texas - Effects Screening Levels - Short Term  
U.S. - Vermont - Permissible Exposure Limits - TWAs  
U.S. - Washington - Permissible Exposure Limits - STELs  
U.S. - Washington - Permissible Exposure Limits - TWAs

### Antidegradant #5 (CAS No) Proprietary

U.S. - Connecticut - Hazardous Air Pollutants - HLVs (30 min)  
U.S. - Connecticut - Hazardous Air Pollutants - HLVs (8 hr)  
U.S. - Idaho - Non-Carcinogenic Toxic Air Pollutants - Acceptable Ambient Concentrations

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U.S. - Idaho - Non-Carcinogenic Toxic Air Pollutants - Emission Levels (ELs)  
RTK - U.S. - Massachusetts - Right To Know List  
U.S. - Michigan - Occupational Exposure Limits - TWAs  
U.S. - Minnesota - Hazardous Substance List  
U.S. - Minnesota - Permissible Exposure Limits - TWAs  
RTK - U.S. - New Jersey - Right to Know Hazardous Substance List  
U.S. - New York - Occupational Exposure Limits - TWAs  
U.S. - North Dakota - Air Pollutants - Guideline Concentrations - 8-Hour  
U.S. - Oregon - Permissible Exposure Limits - TWAs  
RTK - U.S. - Pennsylvania - RTK (Right to Know) List  
U.S. - Tennessee - Occupational Exposure Limits - TWAs  
U.S. - Texas - Effects Screening Levels - Long Term  
U.S. - Texas - Effects Screening Levels - Short Term  
U.S. - Vermont - Permissible Exposure Limits - TWAs  
U.S. - Washington - Permissible Exposure Limits - STELs  
U.S. - Washington - Permissible Exposure Limits - TWAs

### **Elastomer #7 (CAS No) Proprietary**

U.S. - Texas - Effects Screening Levels - Long Term  
U.S. - Texas - Effects Screening Levels - Short Term

### **Tackifier #2 (CAS No) Proprietary**

U.S. - Minnesota - Hazardous Substance List  
U.S. - New Hampshire - Regulated Toxic Air Pollutants - Ambient Air Levels (AALs) - 24-Hour  
U.S. - New Hampshire - Regulated Toxic Air Pollutants - Ambient Air Levels (AALs) - Annual  
U.S. - Texas - Effects Screening Levels - Long Term  
U.S. - Texas - Effects Screening Levels - Short Term  
U.S. - Washington - Permissible Exposure Limits - STELs

### **Activator #13 (CAS No) Proprietary**

U.S. - Connecticut - Hazardous Air Pollutants - HLVs (30 min)  
U.S. - Connecticut - Hazardous Air Pollutants - HLVs (8 hr)  
U.S. - Idaho - Occupational Exposure Limits - TWAs  
RTK - U.S. - Massachusetts - Right To Know List  
U.S. - Michigan - Occupational Exposure Limits - TWAs  
U.S. - Minnesota - Chemicals of High Concern  
U.S. - Minnesota - Hazardous Substance List  
U.S. - Minnesota - Permissible Exposure Limits - TWAs  
U.S. - New Hampshire - Regulated Toxic Air Pollutants - Ambient Air Levels (AALs) - 24-Hour  
U.S. - New Hampshire - Regulated Toxic Air Pollutants - Ambient Air Levels (AALs) - Annual  
RTK - U.S. - New Jersey - Right to Know Hazardous Substance List  
U.S. - New York - Occupational Exposure Limits - TWAs  
U.S. - Oregon - Permissible Exposure Limits - TWAs  
RTK - U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List  
RTK - U.S. - Pennsylvania - RTK (Right to Know) List  
U.S. - Tennessee - Occupational Exposure Limits - TWAs  
U.S. - Texas - Effects Screening Levels - Long Term  
U.S. - Texas - Effects Screening Levels - Short Term  
U.S. - Vermont - Permissible Exposure Limits - TWAs  
U.S. - Washington - Permissible Exposure Limits - STELs  
U.S. - Washington - Permissible Exposure Limits - TWAs

### **Antidegradant #2 (CAS No) Proprietary**

U.S. - Texas - Effects Screening Levels - Long Term  
U.S. - Texas - Effects Screening Levels - Short Term

### **Process Aid #10 (CAS No) Proprietary**

U.S. - Texas - Effects Screening Levels - Long Term  
U.S. - Texas - Effects Screening Levels - Short Term

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## Plasticizer #2 (CAS No) Proprietary

RTK - U.S. - Massachusetts - Right To Know List  
U.S. - California - Safer Consumer Products - Initial List of Candidate Chemicals and Chemical Groups  
U.S. - Texas - Effects Screening Levels - Long Term  
U.S. - Texas - Effects Screening Levels - Short Term

## SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

**Date of Preparation or Latest Revision** : 03/12/2018  
**Other Information** : This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200

### GHS Full Text Phrases:

Carc. 1B	Carcinogenicity Category 1B
Resp. Sens. 1	Respiratory sensitization, Category 1
Skin Sens. 1	Skin sensitization, Category 1
H317	May cause an allergic skin reaction
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled
H350	May cause cancer

*This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.*

SDS US (GHS HazCom)