

SECTION 1: IDENTIFICATION

1.1. Product Identifier

Product Form: Mixture

Product Name: EnduraFlex™ RC621BC, VE621BC; LB6P561; Plioweld™ LS582. Products include TG versions where applicable.

Document Code: SDS223

Family: Rubber Lining

1.2. Intended Use of the Product

Use of the Substance/Mixture: Chlorobutyl Rubber Lining. For Professional Use Only.

1.3. Name, Address, and Telephone of the Responsible Party

Company

Blair Rubber Company
5020 Enterprise Parkway
Seville, OH 44273
T 800-321-5583
blairrubber.com

1.4. Emergency Telephone Number

Emergency Number : 800-424-9300 (CHEMTREC), 202-483-7616 (International)

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the Substance or Mixture

GHS-US classification

Resp. Sens. 1 H334

Skin Sens. 1 H317

Full text of hazard classes and H-statements : see section 16

2.2. Label Elements

GHS-US Labeling

Hazard Pictograms (GHS-US)



Signal Word (GHS-US)

: Danger

Hazard Statements (GHS-US)

: H317 - May cause an allergic skin reaction.
H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Precautionary Statements (GHS-US)

: P261 - Avoid breathing dust, fumes from decomposition, vapors from decomposition.
P272 - Contaminated work clothing must not be allowed out of the workplace.
P280 - Wear protective clothing, eye protection, face protection, respiratory protection.
P284 - In case of inadequate ventilation wear respiratory protection.
P302+P352 - If on skin: Wash with plenty of water.
P304+P340 - If inhaled: Remove person to fresh air and keep at rest in a position comfortable for breathing.
P321 - Specific treatment (see section 4 on this SDS).
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
P342+P311 - If experiencing respiratory symptoms: Call a poison center or doctor.
P363 - Wash contaminated clothing before reuse.
P501 - Dispose of contents/container in accordance with local, regional, national, and international regulations.

2.3. Other Hazards

May form combustible dust concentrations in air when processed. Accumulation and dispersion of dust with an ignition source can cause a combustible dust explosion. Keep dust levels to a minimum and follow applicable regulations. When heated to decomposition, emits toxic fumes. Contains chemicals with hazards that are associated with their dust and usual forms. The

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hazards associated with these chemicals are not bioavailable under normal conditions of use due to the compounds being polymer bound. Exposure may aggravate those with pre-existing eye, skin, or respiratory conditions.

2.4. Unknown Acute Toxicity (GHS-US)

29.57 percent of the mixture consists of ingredient(s) of unknown acute toxicity.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substance

Not applicable

3.2. Mixture

Name	Product Identifier	%
Elastomer #4	(CAS No) Proprietary	20.0 - 40.0
Carbon black	(CAS No) 1333-86-4	10.0 - 30.0
Filler #10	(CAS No) Proprietary	10.0 - 30.0
Elastomer #1	(CAS No) Proprietary	5.0 - 30.0
Activator #1	(CAS No) Proprietary	1.0 - 5.0
Filler #11	(CAS No) Proprietary	0.5 - 5.0
Tackifier #11	(CAS No) Proprietary	0.1 - 2.0
Tackifier #10	(CAS No) Proprietary	0.1 - 2.0
Elastomer #3	(CAS No) Proprietary	0.1 - 1.0
Tackifier #2	(CAS No) Proprietary	0.1 - 1.0
Plasticizer #1	(CAS No) Proprietary	0.1 - 1.0
Crosslinker #1	(CAS No) Proprietary	0.1 - 1.0
Activator #3	(CAS No) Proprietary	0.1 - 1.0
Activator #17	(CAS No) Proprietary	0.1 - 1.0
Antidegradant #10	(CAS No) Proprietary	0.1 - 1.0
Accelerator #3	(CAS No) Proprietary	0.1 - 1.0
Accelerator #5	(CAS No) Proprietary	0.1 - 1.0

The specific chemical identity and/or exact percentage of composition has been withheld as a trade secret is required.

SECTION 4: FIRST AID MEASURES

4.1. Description of First Aid Measures

First-aid Measures General: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label if possible).

First-aid Measures After Inhalation: Remove to fresh air and keep at rest in a position comfortable for breathing. Obtain medical attention if breathing difficulty persists.

First-aid Measures After Skin Contact: Remove contaminated clothing. Drench affected area with water for at least 15 minutes. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

First-aid Measures After Eye Contact: Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention.

First-aid Measures After Ingestion: Do NOT induce vomiting. Rinse mouth. Immediately call a POISON CENTER or doctor/physician.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/Injuries: May cause an allergic reaction in sensitive individuals.

Symptoms/Injuries After Inhalation: When heated, material emits irritating fumes. Exposure may produce cough mucous secretions, shortness of breath, chest tightness or other symptoms indicative of an allergic/sensitization reaction. Dust may be harmful or cause irritation.

Symptoms/Injuries After Skin Contact: May cause an allergic skin reaction.

Symptoms/Injuries After Eye Contact: Fumes from thermal decomposition may cause eye irritation.

Symptoms/Injuries After Ingestion: Ingestion is likely to be harmful or have adverse effects.

Chronic Symptoms: Prolonged inhalation of fumes from thermal decomposition may have long-term adverse effects.

4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If you feel unwell, seek medical advice (show the label where possible).

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SECTION 5: FIRE-FIGHTING MEASURES

5.1. Extinguishing Media

Suitable Extinguishing Media: Water spray, fog, carbon dioxide, foam.

Unsuitable Extinguishing Media: Do not use a heavy water stream. Use of heavy stream of water may spread fire.

5.2. Special Hazards Arising From the Substance or Mixture

Fire Hazard: Not considered flammable but may burn at high temperatures.

Explosion Hazard: Product is not explosive.

Reactivity: Hazardous reactions will not occur under normal conditions.

5.3. Advice for Firefighters

Precautionary Measures Fire: Exercise caution when fighting any chemical fire.

Firefighting Instructions: Use water spray or fog for cooling exposed containers. In case of major fire and large quantities: Evacuate area. Fight fire remotely due to the risk of explosion.

Protection During Firefighting: Do not enter fire area without proper protective equipment, including respiratory protection.

Other information: Fire may produce irritating and/or toxic gases.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal Precautions, Protective Equipment and Emergency Procedures

General Measures: Avoid prolonged contact with eyes, skin and clothing. Do not breathe fumes from fires or vapours from decomposition.

6.1.1. For Non-emergency Personnel

Protective Equipment: Use appropriate personal protection equipment (PPE).

Emergency Procedures: Evacuate unnecessary personnel.

6.1.2. For Emergency Responders

Protective Equipment: Equip cleanup crew with proper protection.

Emergency Procedures: Ventilate area.

6.2. Environmental Precautions

Prevent entry to sewers and public waters.

6.3. Methods and Material for Containment and Cleaning Up

For Containment: Sweep or vacuum the product to recover it.

Methods for Cleaning Up: Clear up spills immediately and dispose of waste safely.

6.4. Reference to Other Sections

See heading 8, Exposure Controls and Personal Protection.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for Safe Handling

Additional Hazards When Processed: When heated to decomposition, emits toxic fumes.

Precautions for Safe Handling: Avoid breathing dust, fumes from decomposition.

Hygiene Measures: Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking, or smoking and again when leaving work. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse.

7.2. Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures: Comply with applicable regulations.

Storage Conditions: Store in a dry, cool and well-ventilated place. Keep container closed when not in use. Keep/Store away from direct sunlight, ignition sources, extremely high or low temperatures, incompatible materials.

Incompatible Products: Strong acids. Strong bases. Strong oxidizers.

7.3. Specific End Use(s)

Chlorobutyl Rubber Lining. For Professional Use Only.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control Parameters

For substances listed in section 3 that are not listed here, there are no established exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), AIHA (WEEL), NIOSH (REL), or OSHA (PEL).

Activator #1 (CAS No) Proprietary		
USA ACGIH	ACGIH TWA (mg/m ³)	2 mg/m ³ (respirable particulate matter)
USA ACGIH	ACGIH STEL (mg/m ³)	10 mg/m ³ (respirable particulate matter)
USA NIOSH	NIOSH REL (TWA) (mg/m ³)	5 mg/m ³ (dust and fume)
USA NIOSH	NIOSH REL (STEL) (mg/m ³)	10 mg/m ³ (fume)

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USA NIOSH	NIOSH REL (ceiling) (mg/m ³)	15 mg/m ³ (dust)
USA IDLH	US IDLH (mg/m ³)	500 mg/m ³
USA OSHA	OSHA PEL (TWA) (mg/m ³)	5 mg/m ³ (fume) 15 mg/m ³ (total dust) 5 mg/m ³ (respirable fraction)
Carbon black (CAS No) 1333-86-4		
USA ACGIH	ACGIH TWA (mg/m ³)	3 mg/m ³ (inhalable particulate matter)
USA ACGIH	ACGIH chemical category	Confirmed Animal Carcinogen with Unknown Relevance to Humans
USA NIOSH	NIOSH REL (TWA) (mg/m ³)	3.5 mg/m ³ 0.1 mg/m ³ (Carbon black in presence of Polycyclic aromatic hydrocarbons)
USA IDLH	US IDLH (mg/m ³)	1750 mg/m ³
USA OSHA	OSHA PEL (TWA) (mg/m ³)	3.5 mg/m ³
Filler #10 (CAS No) Proprietary		
USA ACGIH	ACGIH TWA (mg/m ³)	5 mg/m ³ (inhalable particulate matter, particulate matter containing no asbestos and <1% crystalline silica)
USA NIOSH	NIOSH REL (TWA) (mg/m ³)	10 mg/m ³ (total dust) 5 mg/m ³ (respirable dust)
USA OSHA	OSHA PEL (TWA) (mg/m ³)	15 mg/m ³ (total dust) 5 mg/m ³ (respirable fraction)
Elastomer #1 (CAS No) Proprietary		
USA ACGIH	ACGIH TWA (mg/m ³)	0.0001 mg/m ³ (inhalable particulate matter)
USA ACGIH	ACGIH chemical category	dermal sensitizer, Skin - potential significant contribution to overall exposure by the cutaneous route
Activator #17 (CAS No) Proprietary		
USA NIOSH	NIOSH REL (TWA) (mg/m ³)	10 mg/m ³ (total dust) 5 mg/m ³ (respirable dust)

8.2. Exposure Controls

Appropriate Engineering Controls

: Emergency eye wash fountains should be available in the immediate vicinity of any potential exposure. Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed.

Personal Protective Equipment

: Protective clothing. Gloves. Protective goggles. Insufficient ventilation: wear respiratory protection.



Materials for Protective Clothing

: Chemically resistant materials and fabrics.

Hand Protection

: Wear chemically resistant protective gloves.

Eye Protection

: Chemical goggles or safety glasses.

Respiratory Protection

: Use a NIOSH-approved respirator or self-contained breathing apparatus whenever exposure may exceed established Occupational Exposure Limits.

Other Information

: When using, do not eat, drink or smoke.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on Basic Physical and Chemical Properties

Physical State	: Solid
Appearance	: Black. Plied sheet, black roll
Odor	: Faint
Odor Threshold	: No data available
pH	: No data available
Relative Evaporation Rate (butylacetate=1)	: No data available
Melting Point	: No data available
Freezing Point	: No data available
Boiling Point	: No data available

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Flash Point	: > 410 °C (>770°F)
Auto-ignition Temperature	: No data available
Decomposition Temperature	: No data available
Flammability (solid, gas)	: No data available
Vapor Pressure	: No data available
Relative Vapor Density at 20 °C	: No data available
Relative Density	: No data available
Specific Gravity	: 1.39
Solubility	: Insoluble in water.
Partition coefficient: n-octanol/water	: No data available
Viscosity	: No data available

9.2. Other Information No additional information available

SECTION 10: STABILITY AND REACTIVITY

- 10.1 Reactivity:** Hazardous reactions will not occur under normal conditions.
- 10.2 Chemical Stability:** Stable at standard temperature and pressure.
- 10.3 Possibility of Hazardous Reactions:** Hazardous polymerization will not occur.
- 10.4 Conditions to Avoid:** Direct sunlight. Extremely high or low temperatures. Sources of ignition. Incompatible materials.
- 10.5 Incompatible Materials:** Strong acids. Strong bases. Strong oxidizers.
- 10.6 Hazardous Decomposition Products:** Carbon oxides (CO, CO₂). Zinc oxide. Sulfur oxides. Hydrochloric acid. Hydrocarbons. Soot. Nitrogen oxides. Toxic gases.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on Toxicological Effects

Acute Toxicity: Not classified

Tackifier #2 (CAS No) Proprietary	
LD50 Oral Rat	> 2000 mg/kg
Tackifier #10 (CAS No) Proprietary	
LD50 Oral Rat	> 5 g/kg
LD50 Dermal Rabbit	> 2 g/kg
Activator #1 (CAS No) Proprietary	
LD50 Oral Rat	> 5000 mg/kg
LD50 Dermal Rat	> 2000 mg/kg
Plasticizer #1 (CAS No) Proprietary	
LD50 Oral Rat	> 5000 mg/kg
LD50 Dermal Rat	> 2000 mg/kg
LC50 Inhalation Rat	2.18 mg/l/4h
Carbon black (CAS No) 1333-86-4	
LD50 Oral Rat	> 8000 mg/kg
Filler #10 (CAS No) Proprietary	
LD50 Oral Rat	> 5000 mg/kg
Crosslinker #1 (CAS No) Proprietary	
LD50 Oral Rat	> 3000 mg/kg
LD50 Dermal Rabbit	> 2000 mg/kg
LC50 Inhalation Rat	> 9.23 mg/l/4h
Activator #3 (CAS No) Proprietary	
LD50 Oral Rat	> 5000 mg/kg
LD50 Dermal Rat	> 2000 mg/kg
Activator #17 (CAS No) Proprietary	
LD50 Oral Rat	> 2000 mg/kg
Antidegradant #10 (CAS No) Proprietary	
LD50 Oral Rat	> 10000 mg/kg
LD50 Dermal Rabbit	> 10000 mg/kg

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Accelerator #3 (CAS No) Proprietary	
LD50 Oral Rat	2010 mg/kg
LD50 Dermal Rabbit	> 5 g/kg
Accelerator #5 (CAS No) Proprietary	
LD50 Oral Rat	> 12 g/kg
LD50 Dermal Rabbit	> 7940 mg/kg

Skin Corrosion/Irritation: Not classified

Serious Eye Damage/Irritation: Not classified

Respiratory or Skin Sensitization: May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction.

Germ Cell Mutagenicity: Not classified

Carcinogenicity: Not classified

Carbon black (CAS No) 1333-86-4	
IARC group	2B
OSHA Hazard Communication Carcinogen List	In OSHA Hazard Communication Carcinogen list.
Filler #11 (CAS No) Proprietary	
IARC group	3

Reproductive Toxicity: Not classified

Specific Target Organ Toxicity (Single Exposure): Not classified

Specific Target Organ Toxicity (Repeated Exposure): Not classified

Aspiration Hazard: Not classified

Symptoms/Injuries After Inhalation: When heated, material emits irritating fumes. Exposure may produce cough mucous secretions, shortness of breath, chest tightness or other symptoms indicative of an allergic/sensitization reaction. Dust may be harmful or cause irritation.

Symptoms/Injuries After Skin Contact: May cause an allergic skin reaction.

Symptoms/Injuries After Eye Contact: Fumes from thermal decomposition may cause eye irritation.

Symptoms/Injuries After Ingestion: Ingestion is likely to be harmful or have adverse effects.

Chronic Symptoms: Prolonged inhalation of fumes from thermal decomposition may have long-term adverse effects.

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Activator #1 (CAS No) Proprietary	
LC50 Fish 1	780 µg/l (Exposure time: 96 h - Species: Pimephales promelas)
EC50 Daphnia 1	0.122 mg/l
NOEC Chronic Fish	0.026 mg/l (Species: Jordanella floridae)
Plasticizer #1 (CAS No) Proprietary	
LC50 Fish 1	> 5000 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss)
EC50 Daphnia 1	> 1000 mg/l (Exposure time: 48 h - Species: Daphnia magna)
Carbon black (CAS No) 1333-86-4	
EC50 Daphnia 1	5600 mg/l (Exposure time: 24 h - Species: Daphnia magna)
Crosslinker #1 (CAS No) Proprietary	
LC50 Fish 1	866 mg/l (Exposure time: 96 h - Species: Brachydanio rerio [static])
EC50 Daphnia 1	736 mg/l (Exposure time: 48 h - Species: Daphnia magna)
LC50 Fish 2	14 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus [static])
Accelerator #3 (CAS No) Proprietary	
LC50 Fish 1	1.2 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus [static])
EC50 Daphnia 1	> 22 mg/l (Exposure time: 48 h - Species: Daphnia magna)
LC50 Fish 2	0.41 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss [static])

12.2. Persistence and Degradability

Enduraflex™ RC621BC, VE621BC; Plioweld™ LS582	
Persistence and Degradability	Not established.

12.3. Bioaccumulative Potential

Enduraflex™ RC621BC, VE621BC; Plioweld™ LS582	
Bioaccumulative Potential	Not established.

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Accelerator #3 (CAS No) Proprietary	
Log Pow	3.4 (at 22 °C)
Accelerator #5 (CAS No) Proprietary	
Log Pow	4.5

12.4. Mobility in Soil

Activator #3 (CAS No) Proprietary	
Log Koc	51.05

12.5. Other Adverse Effects

Other Information : Avoid release to the environment.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste Treatment Methods

Waste Disposal Recommendations: Dispose of waste material in accordance with all local, regional, national, and international regulations.

SECTION 14: TRANSPORT INFORMATION

14.1. In Accordance with DOT Not regulated for transport

14.2. In Accordance with IMDG Not regulated for transport

14.3. In Accordance with IATA Not regulated for transport

SECTION 15: REGULATORY INFORMATION

15.1. US Federal Regulations

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SARA Section 311/312 Hazard Classes	Immediate (acute) health hazard
Tackifier #11 (CAS No) Proprietary	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
EPA TSCA Regulatory Flag	XU - XU - indicates a substance exempt from reporting under the Inventory Update Reporting Rule, i.e, Partial Updating of the TSCA Inventory Data Base Production and Site Reports (40 CFR 710(C))
Tackifier #2 (CAS No) Proprietary	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Elastomer #4 (CAS No) Proprietary	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
EPA TSCA Regulatory Flag	XU - XU - indicates a substance exempt from reporting under the Inventory Update Reporting Rule, i.e, Partial Updating of the TSCA Inventory Data Base Production and Site Reports (40 CFR 710(C))
Tackifier #10 (CAS No) Proprietary	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
EPA TSCA Regulatory Flag	XU - XU - indicates a substance exempt from reporting under the Inventory Update Reporting Rule, i.e, Partial Updating of the TSCA Inventory Data Base Production and Site Reports (40 CFR 710(C))
Activator #1 (CAS No) Proprietary	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Plasticizer #1 (CAS No) Proprietary	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Carbon black (CAS No) 1333-86-4	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Filler #10 (CAS No) Proprietary	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Crosslinker #1 (CAS No) Proprietary	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Activator #3 (CAS No) Proprietary	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Activator #17 (CAS No) Proprietary	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	

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Antidegradant #10 (CAS No) Proprietary
Listed on the United States TSCA (Toxic Substances Control Act) inventory
Accelerator #3 (CAS No) Proprietary
Listed on the United States TSCA (Toxic Substances Control Act) inventory
Accelerator #5 (CAS No) Proprietary
Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. US State Regulations

Carbon black (CAS No) 1333-86-4	
U.S. - California - Proposition 65 - Carcinogens List	WARNING: This product contains chemicals known to the State of California to cause cancer.
Activator #1 (CAS No) Proprietary	
U.S. - Massachusetts - Right To Know List	
U.S. - New Jersey - Right to Know Hazardous Substance List	
U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List	
U.S. - Pennsylvania - RTK (Right to Know) List	
Carbon black (CAS No) 1333-86-4	
U.S. - Massachusetts - Right To Know List	
U.S. - New Jersey - Right to Know Hazardous Substance List	
U.S. - Pennsylvania - RTK (Right to Know) - Special Hazardous Substances	
U.S. - Pennsylvania - RTK (Right to Know) List	
Filler #10 (CAS No) Proprietary	
U.S. - Massachusetts - Right To Know List	
U.S. - New Jersey - Right to Know Hazardous Substance List	
U.S. - Pennsylvania - RTK (Right to Know) List	
Filler #11 (CAS No) Proprietary	
U.S. - Massachusetts - Right To Know List	
U.S. - New Jersey - Right to Know Hazardous Substance List	
U.S. - Pennsylvania - RTK (Right to Know) List	
Crosslinker #1 (CAS No) Proprietary	
U.S. - Massachusetts - Right To Know List	
U.S. - New Jersey - Right to Know Hazardous Substance List	
U.S. - Pennsylvania - RTK (Right to Know) List	
Activator #17 (CAS No) Proprietary	
U.S. - Massachusetts - Right To Know List	

SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

Revision Date	: 06/20/2022
Other Information	: This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

GHS Full Text Phrases:

Resp. Sens. 1	Respiratory sensitisation Category 1
Skin Sens. 1	Skin sensitization Category 1
H317	May cause an allergic skin reaction
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product. While we have taken reasonable effort to ensure the information is correct, we give no warranty, expressed or implied, regarding its correctness. Since conditions or methods of handling and using this product are beyond our control, we do not assume responsibility and expressly disclaim liability for damages resulting from or connected with the handling, storage, use or disposal of the product.