

Tech Spec Updates

DATE	TECH SPEC	UPDATE
02/05/13	ENDURABOND ADHESIVES DESCRIPTION INDEX.pdf	Added Endurabond 600
03/19/13	CQ921.pdf	New TD
03/19/13	B301.pdf	New TD
03/19/13	B502.pdf	New TD
04/26/13	VE670WN.pdf	New TD
04/26/13	BC240B.pdf	New TD
06/12/13	Endurabond Primer 1.pdf	0.5 mil (0.0005 in)
06/12/13	Endurabond Tack 3.pdf	Shelf Life at 75°F (23°C) (unopened can) 6 months from DOS
07/08/13	VE415TN.pdf	New TD
07/10/13	CHB50HT.pdf	On the seams: Tack 500
07/19/13	CIM 61BG Epoxy Primer.pdf	All new
08/30/13	VE670WN.pdf	Adhesive System Table
08/30/13	VE824WN.pdf	Adhesive System Table
08/30/13	VE823WNS.pdf	Adhesive System Table
08/30/13	VE619WN.pdf	Adhesive System Table
08/30/13	VE524WC.pdf	Adhesive System Table
08/30/13	VE522WCN.pdf	Adhesive System Table
08/30/13	VE512WN.pdf	Adhesive System Table
08/30/13	VE411TN.pdf	Adhesive System Table
08/30/13	VE370WN.pdf	Adhesive System Table
08/30/13	VE333TN.pdf	Adhesive System Table
08/30/13	VE107WNI.pdf	Adhesive System Table

DATE	TECH SPEC	UPDATE
08/30/13	Hotline.pdf	Adhesive System Table, Revision Number
08/30/13	C825WN.pdf	Adhesive System Table, Revision Number
08/30/13	C629WC.pdf	Adhesive System Table, Revision Number
08/30/13	C510WN.pdf	Adhesive System Table, Revision Number
08/30/13	C417WN.pdf	Adhesive System Table, Revision Number
09/03/13	C629WC	Skive: Closed
09/03/13	C825WN	Skive: Closed
09/03/13	VE107WNI	Skive: Closed or Butt & Cap
09/20/13	LS551	Skive: Closed
09/20/13	Marseal CRG	<ul style="list-style-type: none"> • Acetone, Not Recommended • Benzene, Not Recommended • Cyclohexane, Not Recommended • Ethoxylated Nonyl Phenol, Not Recommended • Hexane, Not Recommended • Hydriodic Acid, M3500-x, M400-x • Nitric Acid, Not Recommended • Delete Oloic Acid • Skydrol, Not Recommended • Sulfuric Acid, delete duplicate, M7000-x, M8000-x • Toluene, Not Recommended • Toluene Sulfonic Acid, Not Recommended • Xylene, Not Recommended
11/20/13	VE516BC.pdf	<ul style="list-style-type: none"> • Durometer- 40 to 55 A • Pressure- 40 to 55 • Physical Properties- 1500, 580, 43A, 1.39, 30LBS
11/25/13	VE642BGC.pdf	New TD
12/12/13	LS556.pdf	Update Cure Methods and Times, Delete atmospheric line

DISCLAIMER:

The above guidelines are based on general industry practices and not applicable to all installations. Please contact Blair Rubber Company for specific application instructions. Application methods shall conform to Blair Rubber Company instructions contained in the Engineering & Applicator manual. Deviations from the specifications must be approved in writing by Blair Rubber Company. Data values are approximate and may vary based on installation techniques and atmospheric conditions. As such, data values should be used as general guidelines and are not a legally binding warranty of product characteristics. This document is copyright to and the intellectual property of Blair Rubber Company and may not be copied or distributed without prior consent.

DATE	TECH SPEC	UPDATE
12/12/13	C413TN.pdf	Update Cure Methods and Times, Delete atmospheric line
12/12/13	C417WN.pdf	Update Cure Methods and Times, Delete atmospheric line
12/12/13	C510WN.pdf	Update Cure Methods and Times, Delete atmospheric line
12/12/13	C511BN.pdf	Update Cure Methods and Times, Delete atmospheric line
12/12/13	HOTLINE II.pdf	Update Cure Methods and Times, Delete atmospheric line
12/12/13	Hotline.pdf	Update Cure Methods and Times, Delete atmospheric line
12/12/13	LS533.pdf	Update Cure Methods and Times, Delete atmospheric line
12/12/13	LS551.pdf	Update Cure Methods and Times, Delete atmospheric line
12/12/13	LS553.pdf	Update Cure Methods and Times, Delete atmospheric line
12/12/13	LS554.pdf	Update Cure Methods and Times, Delete atmospheric line
12/12/13	VE333TN.pdf	Update Cure Methods and Times, Delete atmospheric line
12/12/13	VE411TN.pdf	Update Cure Methods and Times, Delete atmospheric line
12/12/13	VE412BN.pdf	Update Cure Methods and Times, Delete atmospheric line
12/12/13	VE414RN.pdf	Update Cure Methods and Times, Delete atmospheric line
12/12/13	VE418BN.pdf	Update Cure Methods and Times, Delete atmospheric line
12/12/13	VE512WN.pdf	Update Cure Methods and Times, Delete atmospheric line
12/12/13	VE611BN.pdf	Update Cure Methods and Times, Delete atmospheric line
12/12/13	VE616BN.pdf	Update Cure Methods and Times, Delete atmospheric line
12/12/13	VE619WN.pdf	Update Cure Methods and Times, Delete atmospheric line
12/12/13	VE670WN.pdf	Update Cure Methods and Times, Delete atmospheric line
12/12/13	VE712BN.pdf	Update Cure Methods and Times, Delete atmospheric line
01/06/14	Marseal CRG	Potable Water, Not Recommended

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DATE	TECH SPEC	UPDATE
01/22/14	CU76BC.pdf, CU80BNE.pdf, CU535BEP.pdf, CU611BN.pdf, CU616BN.pdf, CU880BNE.pdf	Adhesive System 1 coat on metal: P-100 2 coats on metal: Normac™ 900R-NPB with Hardener 2 coats on rubber: Normac™ 900R-NPB with Hardener
03/27/14	CU515BNI	New Spec
04/02/14	CHB50HT	Cure methods and times change. Update first applicator note. Replace Adhesive system table.
04/02/14	VE823WNS	Delete caution statement.
04/03/14	Normac 900R-NPB	Change -40°C to 4°C
06/30/14	VE414RN	Atmospheric cure/pressure cure: 40 to 55 A Durometer 45A
06/30/14	VE412BN	Atmospheric cure/pressure cure: 40 to 55 A Durometer 45A
06/30/14	VE411TN	Atmospheric cure/pressure cure: 40 to 55 A Durometer 45A
07/24/14	LS553	Atmospheric cure/pressure cure: 40 to 55 A Durometer 45A
07/24/14	LS556	Atmospheric cure/pressure cure: 40 to 55 A Durometer 45A
01/05/2015	VE621BC, VE622BCN, VE625BCN	Pressure Cure: 50 to 65
01/05/2015	LS582, LS586	Pressure Cure: 50 to 65

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