

## REPAIR PROCEDURE

For *MARSEAL® 3500*

From time to time, a heavy object falling or other physical abuse can cause a puncture or tear to the *MARSEAL® 3500* membrane.

If a large tear occurs, straight-cut any disbanded membrane and remove the damaged membrane and adhesive/sealant. Be sure to check area around the perimeter of each repair area by trying to insert a trowel under membrane to be sure it is tightly bonded to the substrate. If not bonded, remove section.

Repair and clean the substrate to leave a relatively smooth surface.

Pre-cut a replacement piece from a roll of *MARSEAL® 3500* Membrane. Cut piece so that it extends over the cut area by three inches in all directions.

Fully adhere the repair section to the exposed substrate by applying *MARSEAL®* Structural Sealant by notch trowel, as originally applied. Let cure for at least 4 hours or more.

Hot-air weld the overlap around the perimeter edges.

Test all welds to be sure they are tight. Re-weld any loose membrane.

If a small puncture is found, trim any loose membrane and clean the surrounding area 2-3" beyond the puncture. Cut a circular patch of *MARSEAL® 3500* and heat-weld as above.

