

ENDURABOND™ ZX TACK CEMENT

FUNCTION

Endurabond™ ZX Tack is a black cement used over ZX Primer for bonding natural rubber to metal substrates. ZX Tack provides excellent green strength and is suitable for use with pressure, open steam or chemical curing methods.

ADVANTAGES

Excellent adhesion, reduced labor cost and VOC emissions due to decreased material requirements and fewer application steps, as compared to our 1-2-3 adhesive system.

DIRECTIONS FOR USE

Mix thoroughly before and during use and agitate during use to keep solids uniformly suspended. Apply to metal surface that has been prepared with ZX Primer. May be applied by brushing, rolling or spraying. Long nap rollers should be avoided. Dry film thickness should be approximately 0.5 mil (0.0005 in). Adhesive should be tacky and solvent evaporated before laying up rubber.

TOXICITY

Prolonged breathing of vapors is harmful. Use only with adequate ventilation and an approved respirator. See SDS for further instructions.

SAFETY

Usual fire safety measures should be observed.
Keep away from heat, sparks and open flame.

STORAGE

Store containers of Endurabond™ ZX Tack at or below 75°F (26°C) in a dry, well ventilated area away from sunlight. Shelf life is 6 months from date of shipment for unopened cans stored as stated. Keep container closed when not in use.

TYPICAL PHYSICAL PROPERTIES

Color	Black
Wt./Gal	7.4 LBS
Specific Gravity	0.9
Viscosity (#4 Zahn Cup)	23 sec.
Non-Volatile Solids	16%
Shelf Life at 75°F (23°C) (unopened can)	6 months from DOS
Flash Point	44.6°F (7°C)
Bond Temperature Range	180°F - 330°F (82°C) - (165°C)
Coverage Sq.Ft./Gal./Coat	Approx. 225-275

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