

ENDURABOND™ ZX PRIMER

FUNCTION

Endurabond ZX Primer is a blue primer for use on various metal substrates which when used in conjunction with ZX Tack, provides excellent natural rubber to metal adhesion.

This cement system is suitable for pressure, open steam or chemical curing methods.

ADVANTAGES

Excellent adhesion, reduced labor cost and VOC emissions due to decreased material requirements and fewer application steps, as compared to our 1-2-3 adhesive system.

DIRECTIONS FOR USE

Mix thoroughly before use and agitate during use to keep solids uniformly suspended. Apply to a clean, blasted metal surface, (2-4 mil profile). May be applied by brushing, rolling or spraying. Long nap rollers should be avoided. Dry film thickness should be approximately 0.4 mil (0.0004 in). Layover time is approximately 7 days.

For spray application, combine ZX Primer 1:1 with a 1:1 MEK/xylene mixture.

To prevent solvent entrapment and subsequent blistering, let dry thoroughly for 30-60 minutes at room temperature before applying ZX Tack.

TOXICITY

Prolonged breathing of vapors is harmful. Use only with adequate ventilation and an approved respirator. See SDS for further instructions.

SAFETY

Usual fire safety measures should be observed.
Keep away from heat, sparks and open flame.

TYPICAL PHYSICAL PROPERTIES

Color	Blue
Wt./Gal	7.85 LBS
Specific Gravity	0.94
Viscosity (#2 Zahn Cup)	22 sec.
Non-Volatile Solids	24%
Shelf Life at 75°F (23°C) (unopened can)	6 months from DOS
Flash Point	34°F (1°C)
Bond Temperature Range	180°F - 330°F (82°C) - (165°C)
Coverage Sq.Ft./Gal./Coat	Approx. 350-400

STORAGE

Store containers of Endurabond™ ZX Primer at or below 75°F (26°C) in a dry, well ventilated area away from sunlight. Shelf life is 6 months from date of shipment for unopened cans stored as stated. Keep container closed when not in use.