

ENDURABOND™ PRIMER P-100

FUNCTION

Endurabond™ Primer P-100 is a grey primer for use on various metal substrates which when used in conjunction with Intermediate I-100 cover coat, provides excellent synthetic rubber to metal adhesion with the appropriate tack cement.

DIRECTIONS FOR USE

May be applied by brushing, rolling or spraying. Dry film thickness should be approximately 0.3 mil (0.0003 in). Layover time is approximately 7 days. Primer should be agitated thoroughly before use. Long nap rollers should be avoided. Mix cement well before use.

Apply the primer to a clean blasted metal surface (2-4 mil profile). To prevent solvent entrapment and subsequent blistering, let dry thoroughly for 30-60 minutes at room temperature before applying I-100.

TOXICITY

Prolonged breathing of vapors is harmful. Use only with adequate ventilation and an approved respirator. See MSDS for further instructions.

SAFETY

Usual fire safety measures should be observed. Keep away from heat, sparks and open flame.

TYPICAL PHYSICAL PROPERTIES

Color	Gray
Wt./Gal	7.9 LBS
Specific Gravity	1.0
Viscosity (#2 Zahn Cup)	28 sec.
Non-Volatile Solids	25%
Shelf Life at 75°F (23°C) (unopened can)	6 months from DOS
Flash Point	66°F (19°C)
Bond Temperature Range	180°F (82°C) - 400°F (204°C)
Coverage Sq.Ft./Gal./Coat	Approx. 250-300