



ENDURABOND™ 808 HNBR TACK CEMENT

FUNCTION

Endurabond™ 808 is a solvent based HNBR rubber tack cement for bonding the seams of HNBR tank lining.

DIRECTIONS FOR USE

May be applied by brush or suitable roller. If tack cement is too viscous, it is recommended the adhesive be thinned with 10 - 15% toluene. Mix cement well before use.

Endurabond™ 808 tack cement should only be applied to non-contaminated surfaces.

Based on normal humidity and room Temperature conditions, Endurabond™ 808 should be allowed 15-30 minutes flash time prior to rubber-to-rubber bonding.

TOXICITY

Prolonged breathing of vapors is harmful. Use only with adequate ventilation and an approved respirator. See MSDS for further instructions.

SAFETY

Usual fire safety measures should be observed. Keep away from heat, sparks and open flame.

TYPICAL PHYSICAL PROPERTIES

Color	Black
Wt./Gal	7.2 lbs
Specific Gravity	.87
Viscosity (#3 Zahn Cup)	120-320 sec.
Non-Volatile Solids	20%
Shelf Life at 75°F (23°C)	6 months from DOS
Bond Temperature Range	180°F (82°C) - 350°F (176°C)
Coverage Sq.Ft./Gal./Coat	Approx. 150-200