

ENDURABOND™ 600 EPDM TACK CEMENT

FUNCTION

Endurabond™ 600 is a solvent based EPDM rubber tack cement for bonding EPDM rubber tank linings. For best results, it shall be used with Endurabond™ Primer P-100 and Endurabond™ Intermediate I-100 based vulcanizing primers.

DIRECTIONS FOR USE

May be applied by brush or suitable roller. Endurabond™ 600 should be agitated thoroughly before use. If tack cement becomes too viscous, it is recommended the adhesive be thinned with 10-15% toluene and mixed thoroughly before using.

Endurabond™ 600 EPDM tack cement should only be applied to non-contaminated surfaces and properly prepared and primed substrates.

Based on normal humidity and room temperature conditions, Endurabond™ 600 should dry 15-30 minutes before rubber application.

TOXICITY

Prolonged breathing of vapors is harmful. Use only with adequate ventilation and an approved respirator. See MSDS for further instructions.

SAFETY

Usual fire safety measures should be observed. Keep away from heat, sparks and open flame.

TYPICAL PHYSICAL PROPERTIES

Color	Black
Wt./Gal	7.6 lbs
Shelf Life at 75°F (23°C)	6 months from DOS
Bond Temperature Range	180°F (82°C) - 350°F (176°C)
Coverage Sq.Ft./Gal./Coat	Approx. 150-200