



ENDURABOND™ 500 TACK CEMENT

FUNCTION

Endurabond™ 500 is a solvent based tack cement for bonding chlorobutyl rubber tank linings. For best results, it shall be used with Endurabond™ Primer P-100 and Endurabond™ Intermediate I-100 based vulcanizing primers.

DIRECTIONS FOR USE

May be applied by brush or suitable roller. If tack cement is too viscous, it is recommended the adhesive be thinned with 10 - 15% toluene. Mix cement well before use.

Endurabond™ 500 tack cement should only be applied to non-contaminated surfaces and properly prepared and primed substrates.

Based on normal humidity and room Temperature conditions, Endurabond™ 500 should dry 15-30 minutes before rubber application.

TOXICITY

Prolonged breathing of vapors is harmful. Use only with adequate ventilation and an approved respirator. See MSDS for further instructions.

SAFETY

Usual fire safety measures should be observed. Keep away from heat, sparks and open flame.

TYPICAL PHYSICAL PROPERTIES

Color	Black
Wt./Gal	6.56 LBS
Specific Gravity	1.19
Viscosity (#3 Zahn Cup)	90-120 sec.
Non-Volatile Solids	20-30%
Shelf Life at 75°F (23°C)	6 months from DOS
Bond Temperature Range	180°F (82°C) - 350°F (176°C)
Coverage Sq.Ft./Gal./Coat	Approx. 150-200