

ENDURABOND™ 202 WHITE NEOPRENE TACK CEMENT

FUNCTION

Endurabond™ 202 is a solvent based neoprene rubber tack cement for bonding neoprene rubber tank linings. For best results, it shall be used with Endurabond™ Primer P-100 and Endurabond™ Intermediate I-100 based vulcanizing primers.

Endurabond™ 202, with appropriate primers, is suitable for open steam curing of Enduraflex™ neoprene tank linings.

DIRECTIONS FOR USE

May be applied by brush or suitable roller. If tack cement is too viscous, it is recommended the adhesive be thinned with 10 - 15% toluene. Mix cement well before use.

Endurabond™ 202 Neoprene tack cement should only be applied to non-contaminated surfaces and properly prepared and primed substrates.

Based on normal humidity and room Temperature conditions, Endurabond™ 202 should dry 15-30 minutes before rubber application.

TOXICITY

Prolonged breathing of vapors is harmful. Use only with adequate ventilation and an approved respirator. See MSDS for further instructions.

SAFETY

Usual fire safety measures should be observed. Keep away from heat, sparks and open flame.

TYPICAL PHYSICAL PROPERTIES

Color	White
Wt./Gal	7.78 LBS
Specific Gravity	1.37
Viscosity (#3 Zahn Cup)	90-120 sec.
Non-Volatile Solids	14.6-18.6%
Shelf Life at 75°F (23°C)	6 months from DOS
Bond Temperature Range	180°F (82°C) - 350°F (176°C)
Coverage Sq.Ft./Gal./Coat	Approx. 150-200