

**1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION**

Product name: **ENDURABOND P-100**  
Product Use/Class: **Primer for Adhesive**  
SDS044 (rev 5)

Blair Rubber Company  
5020 Panther Pkwy  
Seville, OH 44273  
Email address: info@blairrubber.com  
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Emergency telephone  
800-424-9300 (CHEMTREC), 202-483-7616 (International)

**EFFECTIVE DATE:** 05/03/2017

**2. HAZARDS IDENTIFICATION**

**GHS CLASSIFICATION:**

Flammable liquids Category 2  
Acute toxicity Inhalation - Dust and Mist Category 3 - 10.0% of the mixture consists of ingredient(s) of unknown toxicity.  
Acute toxicity Inhalation - Vapours Category 4 - 10.0% of the mixture consists of ingredient(s) of unknown toxicity.  
Skin corrosion/irritation Category 2  
Serious eye damage/eye irritation Category 2A  
Skin sensitization Category 1  
Carcinogenicity Category 2  
Reproductive toxicity Category 2  
Specific target organ systemic toxicity (single exposure) Category 3  
Specific target organ systemic toxicity (single exposure) Category 1 Central nervous system, Kidney, Liver, Respiratory system  
Specific target organ systemic toxicity (repeated exposure) Category 2 Ears, Liver, Kidney  
Specific target organ systemic toxicity (repeated exposure) Category 1 Body, Central nervous system, Nervous system, Respiratory system, Peripheral nervous system  
Hazardous to the aquatic environment - acute hazard Category 3  
Hazardous to the aquatic environment - chronic hazard Category 3

**GHS LABEL ELEMENTS:**

**Symbol(s)**



**Signal Word**

DANGER

**Hazard Statements**

Highly flammable liquid and vapor.  
Toxic if inhaled.  
Causes skin irritation.  
Causes serious eye irritation.  
May cause an allergic skin reaction.  
Suspected of causing cancer.  
Suspected of damaging fertility or the unborn child.  
May cause harm to breast-fed children.

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May cause drowsiness or dizziness.  
May cause respiratory irritation.  
Causes damage to organs.(Central nervous system, Kidney, Liver, Respiratory system)  
May cause damage to organs through prolonged or repeated exposure.(Ears, Liver, Kidney)  
Causes damage to organs through prolonged or repeated exposure.(Body, Central nervous system, Nervous system, Respiratory system, Peripheral nervous system)  
Harmful to aquatic life.  
Harmful to aquatic life with long lasting effects.

## Precautionary Statements

### Prevention

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.  
Ground/Bond container and receiving equipment.  
Use explosion-proof electrical/ventilating/lighting equipment.  
Use only non-sparking tools.  
Take precautionary measures against static discharge.  
Obtain special instructions before use.  
Do not handle until all safety precautions have been read and understood.  
Wear protective gloves/protective clothing/eye protection/face protection.  
Use personal protective equipment as required.  
Do not breathe dust/fume/gas/mist/vapors/spray.  
Wash thoroughly after handling.  
Do not eat, drink or smoke when using this product.  
Use only outdoors or in a well-ventilated area.  
Contaminated work clothing should not be allowed out of the workplace.  
Avoid release to the environment.

### Response

In case of fire: refer to section 5 of SDS for extinguishing media.  
Call a POISON CENTER or doctor/physician.  
Specific treatment (see supplemental first aid instructions on this label).  
IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.  
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.  
If skin irritation or rash occurs: Get medical advice/attention.  
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.  
Continue rinsing.

### Storage

Store in a well-ventilated place. Keep cool.  
Store in a well-ventilated place. Keep container tightly closed.  
Store locked up.

### Disposal:

Dispose of contents/container in accordance with waste/disposal laws and regulations of your country or particular locality.

### Other Hazards:

**This product contains component(s) which have the following warnings; however based on the GHS classification criteria of your country or locale, the product mixture may be outside the respective category(s).**

**Acute:** Vapor harmful; may affect the brain or nervous system causing dizziness, headache or nausea. Possible irritation of the respiratory system can occur causing a variety of symptoms such as dryness of the throat, tightness of the chest, and shortness of breath. May cause central nervous system depression characterized by the following progressive steps: headache, dizziness, staggering gait, confusion, unconsciousness or coma. May be harmful if swallowed. Ingestion is not an expected route of entry in industrial or commercial uses.

**Chronic:** May affect the gastrointestinal system. May affect the blood and blood-forming organs. ACGIH considers Ethyl alcohol to be an A3 carcinogen (confirmed animal carcinogen with unknown relevance in humans). IARC has designated carbon black as Group 2B - inadequate evidence for carcinogenicity in humans, but sufficient evidence in experimental animals. In 2006 IARC reaffirmed its 1995 finding that there is "inadequate evidence" from human health studies to assess whether carbon black causes cancer in humans. Further, epidemiological evidence from well-conducted investigations has shown no causative link between carbon black exposure and the risk of malignant or non-malignant respiratory disease in humans. IARC has designated Methyl isobutyl ketone to be in Group 2B -

possibly carcinogenic to humans. IARC has designated titanium dioxide (TiO<sub>2</sub>) as Group 2B – possibly carcinogenic to humans in dust form. However, a number of long term animal studies and human epidemiology studies evaluating TiO<sub>2</sub> and workplace exposure show insufficient evidence for carcinogenic effects. EPA, NTP and OSHA do not designate TiO<sub>2</sub> as a carcinogen and ACGIH designates TiO<sub>2</sub> as A4 - not classifiable as a human carcinogen. Mortality from other chronic diseases, including other respiratory diseases, was not associated with exposure to TiO<sub>2</sub> dust. TiO<sub>2</sub> is not present in this product as a dust and no airborne exposure is expected during application.

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS Number	Range
Methyl isobutyl ketone	108-10-1	55 - 60 %
Xylene	1330-20-7	10 - 15 %
Titanium dioxide	13463-67-7	5 - 10 %
Phenolic resin	9003-35-4	1 - 5 %
Ethyl benzene	100-41-4	1 - 5 %
Methyl ethyl ketone	78-93-3	1 - 5 %
Carbon black	1333-86-4	0.1 - 0.9 %
Ethyl alcohol	64-17-5	0.1 - 0.9 %

Any "PROPRIETARY" component(s) in the above table is considered trade secret, thus the specific chemical and its exact concentration is being withheld.

### 4. FIRST AID MEASURES

**FIRST AID - EYE CONTACT:** Flush eyes immediately with large amount of water for at least 15 minutes holding eyelids open while flushing. Get prompt medical attention.

**FIRST AID - SKIN CONTACT:** Flush contaminated skin with large amounts of water while removing contaminated clothing. Wash affected skin areas with soap and water. Get medical attention if symptoms occur.

**FIRST AID - INHALATION:** Move person to fresh air. Restore and support continued breathing. If breathing is difficult, give oxygen. Get immediate medical attention.

**FIRST AID - INGESTION:** If swallowed, do not induce vomiting. Call a physician or poison control center immediately for further instructions. Never give anything by mouth if victim is rapidly losing consciousness, unconscious or convulsing.

### 5. FIRE-FIGHTING MEASURES

**SUITABLE EXTINGUISHING MEDIA:** Carbon Dioxide, Dry Chemical, Foam, Water Fog

**UNSUITABLE EXTINGUISHING MEDIA:** Not determined for this product.

**SPECIFIC HAZARDS POSSIBLY ARISING FROM THE CHEMICAL:** Flammable liquid and vapor. Keep containers tightly closed. Isolate from heat, electrical equipment, sparks, open flame, and other sources of ignition. Closed containers may rupture when exposed to extreme heat. Use water spray to keep fire exposed containers cool. During a fire, irritating and/or toxic gases and particulate may be generated by thermal decomposition or combustion.

**SPECIAL PROTECTIVE EQUIPMENT AND PRECAUTIONS FOR FIRE-FIGHTERS:** Wear full firefighting protective clothing, including self-contained breathing apparatus (SCBA). Water spray may be ineffective. If water is used, fog nozzles are preferable.

### 6. ACCIDENTAL RELEASE MEASURES

**PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT, AND EMERGENCY PROCEDURES:** Remove all sources of ignition (flame, hot surfaces, and electrical, static or frictional sparks). Avoid contact. Avoid breathing vapors. Use self-contained breathing equipment.

**ENVIRONMENTAL PRECAUTIONS:** Do not contaminate bodies of water, waterways, or ditches, with chemical or used container.

**METHODS AND MATERIALS FOR CONTAINMENT AND CLEANUP:** Keep non-essential personnel a safe distance away from the spill area. Notify appropriate authorities if necessary. Avoid contact. Before attempting cleanup, refer to hazard caution information in other sections of the SDS form. Contain and remove with inert absorbent material and non-sparking tools.

**7. HANDLING AND STORAGE**

**HANDLING:** Keep closure tight and container upright to prevent leakage. Ground and bond containers when transferring material. Avoid skin and eye contact. Wash thoroughly after handling. Avoid breathing of vapor or spray mists. Do not handle until all safety precautions have been read and understood. Empty containers should not be re-used. Use with adequate ventilation. Because empty containers may retain product residue and flammable vapors, keep away from heat, sparks and flame; do not cut, puncture or weld on or near the empty container. Do not smoke where this product is used or stored.

**STORAGE:** Do not store or use near heat, sparks, or open flame. Store only in well-ventilated areas. Do not puncture, drag, or slide container. Keep container closed when not in use. Refer to OSHA 29CFR Part 1910.106 "Flammable and Combustible Liquids" for specific storage requirements.

**INCOMPATIBILITY:** Strong oxidizers, acids, bases, water.

**8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

**COMPONENT EXPOSURE LIMIT**

<u>Chemical Name</u>	<u>ACGIH TLV-TWA</u>	<u>ACGIH TLV-STEL</u>	<u>OSHA PEL-TWA</u>	<u>OSHA PEL-CEILING</u>	<u>Skin</u>
Methyl isobutyl ketone	50 ppm	75 ppm	410 mg/m3 100 ppm	N.E.	N.A.
Xylene	100 ppm	150 ppm	435 mg/m3 100 ppm	N.E.	N.A.
Titanium dioxide	10 mg/m3	N.E.	15 mg/m3	N.E.	N.A.
Phenolic resin	N.E.	N.E.	N.E.	N.E.	N.A.
Ethyl benzene	20 ppm	N.E.	435 mg/m3 100 ppm	N.E.	N.A.
Methyl ethyl ketone	200 ppm	300 ppm	590 mg/m3 200 ppm	N.E.	N.A.
Carbon black	3 mg/m3	N.E.	3.5 mg/m3	N.E.	N.A.
Ethyl alcohol	N.E.	1,000 ppm	1,900 mg/m3 1,000 ppm	N.E.	N.A.

N.A. - Not Applicable, N.E. - Not Established, S - Skin Designation

**Engineering controls:** Sufficient ventilation in pattern and volume should be provided in order to maintain air contaminant levels below recommended exposure limits. Caution: Solvent vapors are heavier than air and collect in lower levels of the work area. Sufficient ventilation (using explosion-proof equipment) should be provided to prevent flammable vapor/air mixtures from accumulating.

**PERSONAL PROTECTION MEASURES/EQUIPMENT:**

**RESPIRATORY PROTECTION:** Use a NIOSH approved chemical/mechanical filter respirator designed to remove a combination of particulates and organic vapor if occupational limits are exceeded. For emergency situations, confined space use, or other conditions where exposure limits may be greatly exceeded, use an approved air-supplied respirator. For respirator use observe OSHA regulations (29CFR 1910.134) or use in accordance with applicable laws and regulations of your country or particular locality.

**SKIN PROTECTION:** Use neoprene, nitrile, or rubber gloves to prevent skin contact.

**EYE PROTECTION:** Use safety eyewear including safety glasses with side shields and chemical goggles where splashing may occur.

**OTHER PROTECTIVE EQUIPMENT:** Use disposable or impervious clothing if work clothing contamination is likely. Remove and wash contaminated clothing before reuse.

**HYGIENIC PRACTICES:** Wash hands before eating, smoking, or using toilet facility. Do not smoke in any chemical handling or storage area. Food or beverages should not be consumed anywhere this product is handled or stored. Wash thoroughly after handling.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

Typical values, not to be used for specification purposes.

<b>ODOR:</b>	Solvent	<b>VAPOR PRESSURE:</b>	N.D.
<b>APPEARANCE:</b>	Gray	<b>VAPOR DENSITY:</b>	Heavier than Air
<b>PHYSICAL STATE:</b>	Liquid	<b>LOWER EXPLOSIVE LIMIT:</b>	1 %(V)
<b>FLASH POINT:</b>	66 °F, 18 °C Setaflash	<b>UPPER EXPLOSIVE LIMIT:</b>	19 %(V)
	Closed Cup		
<b>BOILING RANGE:</b>	80 - 141 °C	<b>EVAPORATION RATE:</b>	Faster than n-butyl-acetate.
<b>AUTOIGNITION TEMPERATURE:</b>	N.D.	<b>DENSITY:</b>	0.94 g/cm <sup>3</sup> - 7.81 lb./gal
<b>DECOMPOSITION TEMPERATURE:</b>	N.D.	<b>VISCOSITY, DYNAMIC:</b>	≥85 mPa.s @ 25 °C
<b>ODOR THRESHOLD:</b>	N.D.	<b>VISCOSITY, KINEMATIC:</b>	≥90 mm <sup>2</sup> /s @ 25 °C
<b>SOLUBILITY IN H<sub>2</sub>O:</b>	Insoluble	<b>VOLATILE BY WEIGHT:</b>	75.42 %
<b>pH:</b>	N.A.	<b>VOLATILE BY VOLUME:</b>	87.16 %
<b>FREEZE POINT:</b>	N.D.	<b>VOC CALCULATED:</b>	5.87 lb./gal, 703 g/l
<b>COEFFICIENT OF WATER/OIL DISTRIBUTION:</b>	N.D.		

**LEGEND:** N.A. - Not Applicable, N.E. - Not Established, N.D. - Not Determined

### 10. STABILITY AND REACTIVITY

**HAZARDOUS POLYMERIZATION:** Hazardous polymerization will not occur under normal conditions.

**STABILITY:** Product is stable under normal storage conditions.

**CONDITIONS TO AVOID:** High temperatures. Sources of ignition.

**INCOMPATIBILITY:** Strong oxidizers, acids, bases, water.

**HAZARDOUS DECOMPOSITION PRODUCTS:** Carbon dioxide, carbon monoxide, chlorine, hydrogen chloride, Phosgene, Metal oxides

### 11. TOXICOLOGICAL INFORMATION

**EXPOSURE PATH:** Refer to section 2 of this SDS.

**SYMPTOMS:** Refer to section 2 of this SDS.

**TOXICITY MEASURES:**

Chemical Name	LD50/LC50
Methyl isobutyl ketone	Oral LD50: Rat 2,080 mg/kg Dermal LD50: Rabbit 3,000 mg/kg Inhalation LC50: Rat 8.2 mg/l /4 h
Xylene	Oral LD50: Rat 3,500 mg/kg Dermal LD50: Rabbit > 4,350 mg/kg Inhalation LC50: Rat 29.08 mg/l /4 h
Titanium dioxide	Oral LD50: Rat > 10,000 mg/kg Dermal LD50: rabbit > 5,000 mg/kg GHS LC50 (vapor): Acute toxicity point estimate 55 mg/l
Phenolic resin	Oral LD50: Rat > 5 g/kg Dermal LD50: Rat > 2 g/kg

Ethyl benzene	Oral LD50: Rat 3,500 mg/kg Dermal LD50: Rabbit 15,400 mg/kg Inhalation LC50: Rat 17.4 mg/l /4 h
Methyl ethyl ketone	Oral LD50: Rat 2,483 mg/kg Dermal LD50: Rabbit 5,000 mg/kg Inhalation LC50: Rat 11700 ppm/4 h
Carbon black	Oral LD50: Rat > 15,400 mg/kg Dermal LD50: Rabbit > 3 g/kg GHS LC50 (vapor): Acute toxicity point estimate 55 mg/l
Ethyl alcohol	Oral LD50: Rat 7,060 mg/kg Inhalation LC50: Rat 124.7 mg/l /4 h

**Germ cell mutagenicity:** No classification proposed

**Carcinogenicity:** Category 2 - Suspected of causing cancer.

Components contributing to classification: Methyl isobutyl ketone. Ethyl benzene.

**Reproductive toxicity:** Category 2 - Suspected of damaging fertility or the unborn child. May cause harm to breast-fed children.

Components contributing to classification: Xylene. Ethyl benzene. . Toluene.

## 12. ECOLOGICAL INFORMATION

### ECOTOXICITY:

<b>Chemical Name</b>	<b>Ecotoxicity</b>
Methyl isobutyl ketone	<u>Fish:</u> Pimephales promelas 496 - 514 mg/196 h flow-through <u>Invertebrates:</u> Daphnia magna 170 mg/148 h <u>Plants:</u> Pseudokirchneriella subcapitata 400 mg/196 h
Xylene	<u>Fish:</u> Pimephales promelas 13.4 mg/196 h flow-through Oncorhynchus mykiss 2.661 - 4.093 mg/196 h Static Oncorhynchus mykiss 13.5 - 17.3 mg/196 h Lepomis macrochirus 13.1 - 16.5 mg/196 h flow-through Lepomis macrochirus 19 mg/196 h Lepomis macrochirus 7.711 - 9.591 mg/196 h Static Pimephales promelas 23.53 - 29.97 mg/196 h Static Cyprinus carpio 780 mg/196 h semi-static Cyprinus carpio > 780 mg/196 h Poecilia reticulata 30.26 - 40.75 mg/196 h Static <u>Invertebrates:</u> water flea 3.82 mg/148 h Gammarus lacustris 0.6 mg/148 h
Titanium dioxide	N.D.
Phenolic resin	N.D.
Ethyl benzene	<u>Fish:</u> Oncorhynchus mykiss 11.0 - 18.0 mg/196 h Static Oncorhynchus mykiss 4.2 mg/196 h semi-static Pimephales promelas 7.55 - 11 mg/196 h flow-through Lepomis macrochirus 32 mg/196 h Static Pimephales promelas 9.1 - 15.6 mg/196 h Static Poecilia reticulata 9.6 mg/196 h Static <u>Invertebrates:</u> Daphnia magna 1.8 - 2.4 mg/148 h <u>Plants:</u> Pseudokirchneriella subcapitata 4.6 mg/172 h Pseudokirchneriella subcapitata > 438 mg/196 h Pseudokirchneriella subcapitata 2.6 - 11.3 mg/172 h Static Pseudokirchneriella subcapitata 1.7 - 7.6 mg/196 h Static
Methyl ethyl ketone	<u>Fish:</u> Pimephales promelas 3,130 - 3,320 mg/196 h flow-through <u>Invertebrates:</u> Daphnia magna > 520 mg/148 h Daphnia magna 5,091 mg/148 h Daphnia magna 4,025 - 6,440 mg/148 h Static
Carbon black	N.D.
Ethyl alcohol	<u>Fish:</u> Pimephales promelas > 100 mg/196 h Static Pimephales promelas 13,400 - 15,100 mg/196 h flow-through <u>Invertebrates:</u> Daphnia magna 9,268 - 14,221 mg/148 h Daphnia magna 2 mg/148 h Static

**PERSISTENCE AND DEGRADABILITY:** Not determined for this product.

**BIOACCUMULATIVE:** Not determined for this product.

**MOBILITY IN SOIL:** Not determined for this product.

**OTHER ADVERSE EFFECTS:** Not determined for this product.

### 13. DISPOSAL CONSIDERATIONS

**DISPOSAL METHOD:** Disposal should be done in accordance with Federal (40CFR Part 261), state and local environmental control regulations. If waste is determined to be hazardous, use licensed hazardous waste transporter and disposal facility.

### 14. TRANSPORT INFORMATION

#### US DOT Road

**DOT Proper Shipping Name:** Adhesives  
**DOT Hazard Class:** 3  
**SECONDARY HAZARD:** None  
**DOT UN/NA Number:** 1133  
**Packing Group:** II  
**Emergency Response Guide Number:** 128

#### IATA Cargo

**PROPER SHIPPING NAME:** Adhesives  
**DOT Hazard Class:** 3  
**HAZARD CLASS:** None  
**UN-NUMBER:** 1133  
**PACKING GROUP:** II  
**EMS:** 3L

#### IMDG

**PROPER SHIPPING NAME:** Adhesives  
**DOT Hazard Class:** 3  
**HAZARD CLASS:** None  
**UN-NUMBER:** 1133  
**PACKING GROUP:** II  
**EMS:** F-E

The listed transportation classification applies to non-bulk shipments. It does not address regulatory variations due to changes in package size, mode of shipment or other regulatory descriptors. For the most accurate shipping information, refer to your transportation/compliance department.

### 15. REGULATORY INFORMATION

#### **U.S. FEDERAL REGULATIONS: AS FOLLOWS:**

##### **SARA SECTION 313**

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

<u>Chemical Name</u>	<u>CAS Number</u>	<u>Weight % Less Than</u>
Methyl isobutyl ketone	108-10-1	60.0 %
Xylene	1330-20-7	15.0 %
Ethyl benzene	100-41-4	5.0 %

#### **TOXIC SUBSTANCES CONTROL ACT:**

**INVENTORY STATUS**

The chemical substances in this product are on the TSCA Section 8 Inventory.

**EXPORT NOTIFICATION**

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

None

<b>16. OTHER INFORMATION</b>
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Under HazCom 2012 it is optional to continue using the HMIS rating system. It is important to ensure employees have been trained to recognize the different numeric ratings associated with the HazCom 2012 and HMIS schemes.

**HMIS RATINGS - HEALTH: 2\* FLAMMABILITY: 3 PHYSICAL HAZARD: 0**

\* - Indicates a chronic hazard; see Section 2

**Revision:** Section 2, Section 3, Section 8, Section 11, Section 12

**Effective Date:** 05/03/2017

<b>DISCLAIMER</b>
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The information contained herein is, to the best of our knowledge and belief, accurate. However, since the conditions of handling and use are beyond our control, we make no guarantee of results, and assume no liability for damages incurred by use of this material. It is the responsibility of the user to comply with all applicable federal, state and local laws and regulations.